#### EXPERIMENT NO:

#### SINGLE STAGE LEACHING

Aim: To determine the efficiency of single stage leaching experiment for leaching of NaOH and CaCO<sub>3.</sub>

Apparatus: Glass beakers, glass rod, measuring cylinder and stirrer.

Chemicals: NaOH, CaCO<sub>3</sub>. Phenolphthalein and water.

#### Procedure:

- · Clean all apparatus with water.
- Prepare the mixture for extraction by mixing 5 gm NaOH and 35 gm CaCO<sub>3</sub> and transfer it to a beaker.
- Add 200 ml of water into the beaker and stir the solution for about 10 min.
- Allow the mixture to settle and a clear liquid layer will form at the top, this is the extract layer.
- Take 25 ml of the clear solution and titrate it against 0.5 N HCl with phenolphthalein indicator.
- Note down the observation and do the calculation.

#### Observation:

- Weight of feed NaOH -
- Weight of feed CaCO<sub>3</sub>
- Weight of solvent (water) -
- Volume of clear solution -
- 5. Indicator
- Volume of extract
- 7. Titrate reading
- 8. Normality of HCl solution -

#### Calculation:

- i. For clear solution normality,  $N_i = \frac{N_2V_2}{V_1}$
- Amount of NaOH in clear solution (extract)

= N<sub>1</sub> × volume × gm equivalent of NaOH

# **Mto Laboratory Testing Manual**

Puja Mehta

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