

2. Attempt any FOUR of following : 16
- (a) Write composition of materials : (any two)
    - (i) CS 50 Cr 1 V 20
    - (ii) FG 35 Si 15
    - (iii) Fe 410 CuK
    - (iv) 15 C 8 Pb 25 T 14
  - (b) State composition and applications of Babbitt metal.
  - (c) State four properties and applications of ceramic material.
  - (d) Draw Fe-C phase transformation diagram and show critical temperatures on it.
  - (e) List types of annealing process. Write four purposes of annealing.
  - (f) Explain induction hardening process with two advantages and applications.
3. Attempt any FOUR of following : 16
- (a) What are different types of foundries ? Enlist two advantages and disadvantages of foundry process.
  - (b) State four types of patterns. Draw a neat sketch of multipiece pattern.
  - (c) State different types of allowances provided on patterns. Explain distortion allowance with neat sketch.
  - (d) Enlist with meaning the standard accepted colour codes used for patterns.
  - (e) List properties of moulding sand. Explain cohesiveness.
  - (f) State types of cores. Explain balanced core with neat sketch.
4. Attempt any FOUR of following : 16
- (a) Draw a neat sketch of gating system. State following terms :
    - (i) Runner
    - (ii) Pouring basin
  - (b) Explain with neat sketch true centrifugal casting.
  - (c) Draw a neat sketch of hot chamber die casting and write two advantages and disadvantages.
  - (d) Sketch and explain two casting defects with causes and remedies.
  - (e) Explain oblique cutting with neat sketch.
  - (f) State types of chips. Explain any one type of chip with neat sketch.

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