Remove 4 both securing gear case to drive shaft housing.

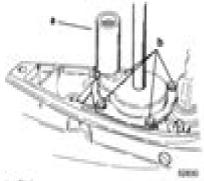


## Disassembly

### Water Pump

NOTE: If water lube and remained in citive shall housing, remove seal from housing and reinstall on water pump cover. Secure seal to cover with Locale 405.

1. Remove 4 bolts securing pump cover.



- r Dec
- B Berjil

MOTE: Replace cover if thickness of sheat at discharge slots is 0.060 in. (1.524mm) or less, or if provint (other than impaller assiting procure) in cover not are more than 0.000 in. (0.762mm) place.

- Remove cover, washer (above impeller), impeller, key and washer (below impeller).
- Remove cover gaster, base place and base paster.

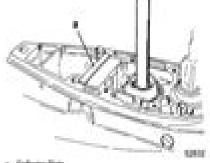


- A Charge
- 5 Wepter Interes Impelier
- 4 Manufler
- E Base
- 4 Wester Status Inscalant
- Cover Coulos
- a Paris Print.
- 5 Name Contact

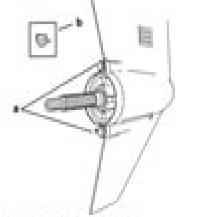
#### NOTE: Playslatin Impullar II.

- Impeter blades are pracked, forth or worn.
- Impeller is glaced or method
- Rubber portion of impeller is not bonded to impeller hus.

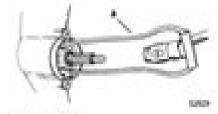
 Remove and/or replace exhaust defector plate if demaged.



- x Defeator Pate
- Remove bearing center effecting both and firsting tab weeters or flat weaters. Decord felt washers.



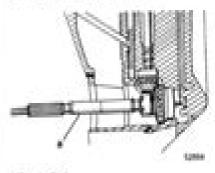
- a Bots and Six Houses or Foll Houses
- b Ton Houseward Style 2
- Using Puller (91-27780), remove center assemtor from pear case.



4 1 5 (6) (6) (7)(6)

MOTE: When removing propoler shaft assembly, cam follower may distriblys. Retrieve follower from peer housing.

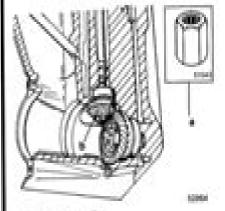
7. Remove propeller shaft assembly:



a - Propoler Shaft

Wodel	Orive Shaft Holding Tool
25, 45/50 (4-5mAx)	\$5-80180M
Force 40/50	91-625196
3040, 4050	\$1-825196

8. Remove pinter rul and detant.



- a . Show that heading had
- A. Potter from
- S. Ramove drive shaft assembly and pinkin geal.

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**Penton Staff** 

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