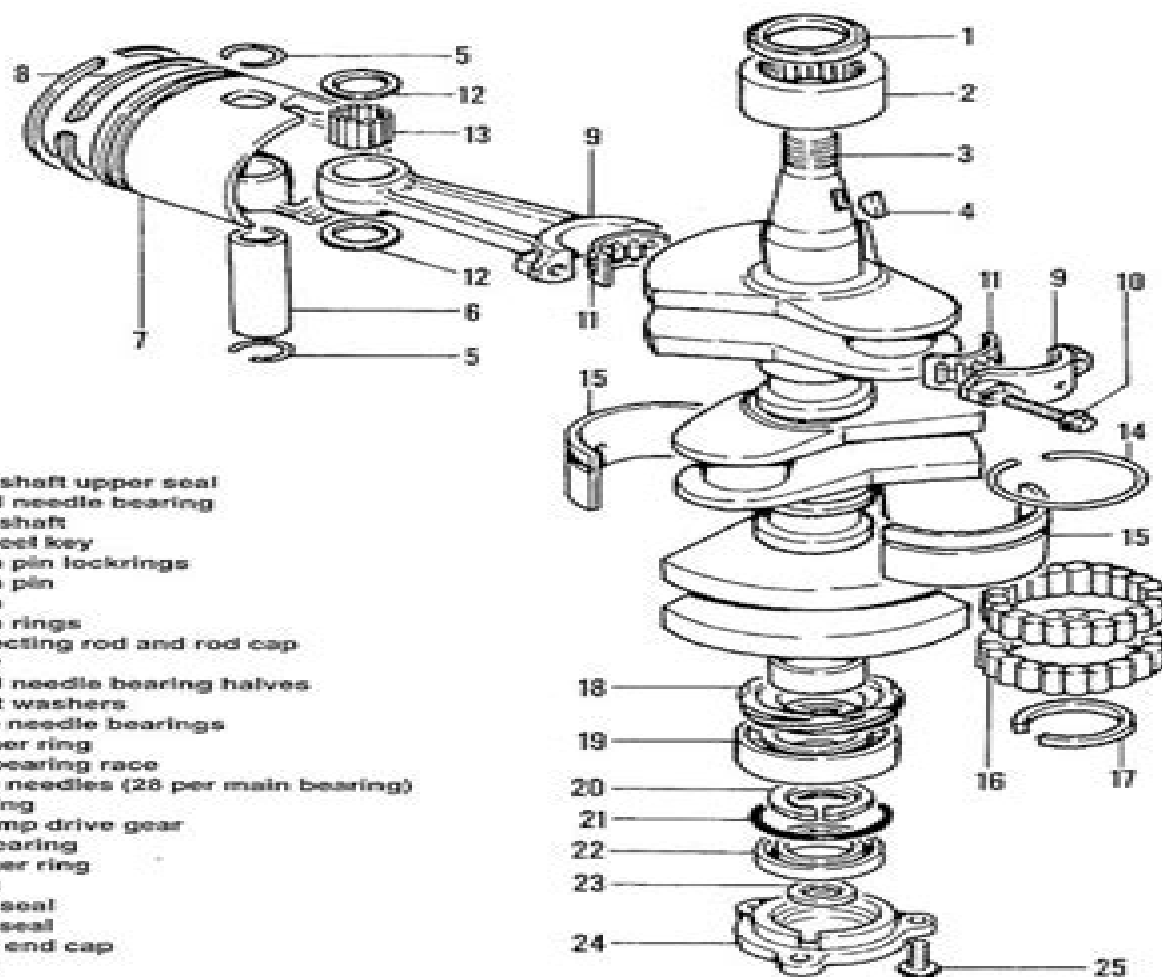


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12. Thrust washers
13. Loose needle bearings
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15. Main bearing race
16. Loose needles (28 per main bearing)
17. Seal ring
18. Oil pump drive gear
19. Ball bearing
20. Retainer ring
21. O-ring
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# Mercury Classic 50 User Manual

**Anthony S. Fauci**



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