

# MERCURY

Mercury Marine  
Div. Brunswick Corp.  
Fond du Lac, Wisconsin 54935

## TWO-CYLINDER MODELS

Year Produced	Model
1970-1971	400
1972-1978	402
1978-1983	40
1984-1985	35

## CONDENSED SERVICE DATA

### TUNE-UP

Hp/rpm:	
Model 35	35/5400-6000
Models 40, 400 & 402	40/5000-5500
Bore	2.870 in. (72.9 mm)
Stroke	2.562 in. (65.1 mm)
Displacement	33.3 cu. in. (546 cc)
Compression At Cranking Speed	*
Spark Plug:	
AC	V40FPFX†
Champion	L76V
Electrode Gap	Surface Gap
Ignition:	
Type	Solid State
Trigger Gap (Model 400)	0.050-0.060 in. (1.27-1.52 mm)
Carburetor Pickup Timing	See Text
Maximum Advance	See Text
Fuel-Oil Ratio	See Text

\*Not more than 15 psi (103.5 kPa) variations between cylinders.

†AC type M40FPFX spark plugs gapped at 0.030 inch (0.76 mm) are recommended for use on 1971 400 models if rough low speed operation is noted.

### SIZES - CLEARANCES

Piston Rings:	
End Gap	*
Side Clearance	*
Piston Skirt Clearance	*

### SIZES - CLEARANCES CONT.

Crankshaft Bearings:	
Top Main Bearing	Roller or Ball Bearing
Center Main Bearing	Pushing With Reed Valve
Lower Main Bearing	Ball Bearing
Crankpin	Caged Rollers
Piston Pin Bearing In Rod	Loose Rollers
Number of Rollers Per Rod	29

\*Publication not authorized by manufacturer.

### TIGHTENING TORQUES

Connecting Rod	180 in.-lbs. (20.3 N·m)
Crankcase Screws	200 in.-lbs. (22.6 N·m)
Cylinder Cover:	
35 HP*	100 in.-lbs. (11.3 N·m)
40 HP*	70 in.-lbs. (7.9 N·m)
Exhaust Cover	200 in.-lbs. (22.6 N·m)
Flywheel Nut	70-75 ft.-lbs. (95.2-102 N·m)
Reed Screws	25 in.-lbs. (2.8 N·m)
Spark Plugs	240 in.-lbs. (27.1 N·m)
Transfer Port Cover:	
35 HP	50 in.-lbs. (5.6 N·m)
40 HP	60 in.-lbs. (6.8 N·m)

# Mercury 40hp Service Manual 2 Stroke

**D Keegan**



## **Mercury 40hp Service Manual 2 Stroke:**

Mercury/Mariner Outboards 1990-00 Repair Manual ,2000 General information timing maintenance ignition trim and tilt remote control fuel injection and other topics about outboards      **Outboard Motor Service Manual: Motors below 30 hp** ,1979      **Outboard Motor Service Manual** Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above      Outboard Engines Edwin R. Sherman,1997 Outboard Engines fills the gap between owner s manuals that don t even tell you how to change a spark plug and professional shop manuals that detail how to do a complete rebuild It covers basic principles and techniques for a wide variety of outboards four stroke as well as two stroke with the emphasis on maintenance and advanced troubleshooting Ed Sherman s clear explanations and diagrams take you step by step through the basics and beyond helping you track down even the most elusive problems a modern outboard can throw in your way his methodical approach can save you a world of frustration and peril as well as time and a half weekend mechanics charges      **Subject Guide to Books in Print** ,1991      **Bibliography of Nautical Books** Alan Obin,2000-02 This is the 15th annual edition of the Bibliography of Nautical Books a reference guide to over 14 000 nautical publications It deals specifically with the year 2000      **Atlantic Fisherman** ,1982-11      *Catalog of Sears, Roebuck and Company* Sears, Roebuck and Company,1968      *Books in Print Supplement* ,2002      **Popular Mechanics** ,1944-11 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle      **Popular Mechanics** ,1951-03      *MotorBoating* ,1971-10      **Paperbound Books in Print** ,1984      *Popular Science* ,1962-07 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better      Rudder Thomas Fleming Day,1968      **MotorBoating** ,1966-01      MotorBoating ,1970-01      **Railway Electrical Engineer** ,1929      **Mercury/Mariner Outboard Shop Manual** Editors of Haynes Manuals,2015-01-15 Mercury Mariner 2 5 60 HP Two Stroke Outboard Service and Repair Manuals 1998 2006 B725This manual covers seventeen Mercury Mariner 2 stroke outboard motors ranging from 2 5 HP to 60 HP Clymer Marine and PWC manuals are the 1 source for DIY maintenance troubleshooting and repair With step by step procedures combined with detailed photography and extensive use of exploded parts views Clymer manuals are a must have tool for the do it yourselfer Models Covered Mercury Mariner 2 5 HP 1998 2006 Mercury Mariner 3 3 HP 1998 2006 Mercury Mariner 4 HP 1998 2006 Mercury Mariner 5 HP 1998 2006 Mercury Mariner 6 HP 1998 2006 Mercury Mariner 8 HP 1998 2006 Mercury Mariner 9 9 HP 1998 2006 Mercury Mariner 15 HP 1998 2006 Mercury Mariner 20 HP 1998 2006 Mercury Mariner 25 HP 1998 2006

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**Diver** ,1991

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