

Basic Welding Symbols and Their Location Significance								
Location Significance	Fillet	Plug or Slot	Spot or Projection	Stud	Seam	Back or Backing	Surfacing	Edge
Arrow Side								
Other Side				Not Used			Not Used	
Both Sides		Not Used	Not Used	Not Used	Not Used	Not Used	Not Used	
No Arrow Side or Other Side Significance	Not Used	Not Used		Not Used		Not Used	Not Used	Not Used

Groove								
Location Significance	Square	V	Bevel	U	J	Flare-V	Flare-Bevel	Scarf for Braze Joint
Arrow Side								
Other Side								
Both Sides								
No Arrow Side or Other Side Significance		Not Used	Not Used	Not Used	Not Used	Not Used	Not Used	Not Used

Supplementary Symbols			
Weld-All-Around	Field Weld	Melt-Thru	Consumable Insert
Backing/Spacer (Rectangular)	Contour		
	Flush or Flat	Convex	Concave

Basic Joints	
Identification of Arrow Side and Other Side Joint	
Butt Joint	Corner Joint
T-Joint	Lap Joint

Location of Elements of a Welding Symbol	
	Finishing Symbol Contour Symbol Groove Weld Size Depth of Bevel; Size or Strength for Certain Welds Specification, Process, or Other Reference Tail (May Be Omitted When Reference is Not Used) Weld Symbol Element in This Area Number of Spot, Seam, Stud, Plug, Slot, or Projection Welds Arrow Reference Line Field Weld Symbol Weld-All-Around Symbol Arrow Connecting Reference Line to Arrow Side Member of Joint or arrow Side of Joint

Letter Designations	
	Where letter designations are to be included in the tail of the welding symbol, reference is made to Table 1. Letter Designations of Welding and Allied Processes and Their Variations, of AWS A2.4-95. American Welding Society 550 N.W. LeJeune Road Miami, Florida 33126

Mechanical Drafting Standards Guide

Joacim Rocklöv



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