

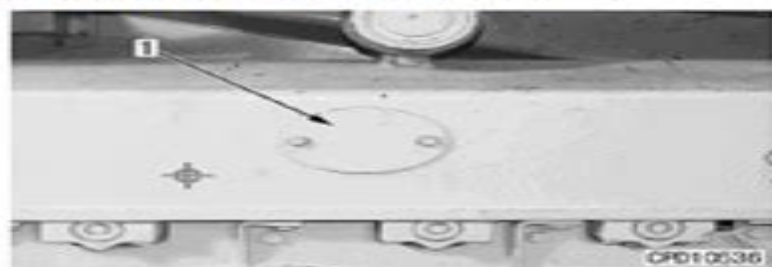
SPREADING AND INSTALLATION OF TRACK SHOE ASSEMBLY

SPECIAL TOOLS

Symbol	Part No.	Part Name	Necessity	Qty	New/Reused	Sketch
R	791-630-3200	Remover	■	1		
	790-101-1300	Cylinder (980 kN (100 tons))	■	1		
	790-101-1102	Hydraulic pump	■	1		

SPREADING

- Position the master link properly.
 - ★ Start the engine and position each master link in front of the idler.
 - ★ Set a block, jack, etc. under the track shoe in front of each idler.
- Remove mounting bolts and cover (1).



- Loosen lubricator (2) to lower the tension of the track shoe. ^[*1]
 - ⚠ Since the pressure in the recoil spring cylinder is very high, do not loosen the lubricator more than one turn. If the track tension is not lowered, move the machine forward and in reverse.



- Remove the track shoe of master link (3). ^[*2]
 - ★ Pull both sides of the master link with wires and chain blocks and remove the master link bolts to disconnect the master link.



- Guiding the track link end with a crane, move the machine slowly in reverse to spread the track shoe assembly (4).



Komatsu D39ex Dozer Manual

Jiyuan Zhang



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