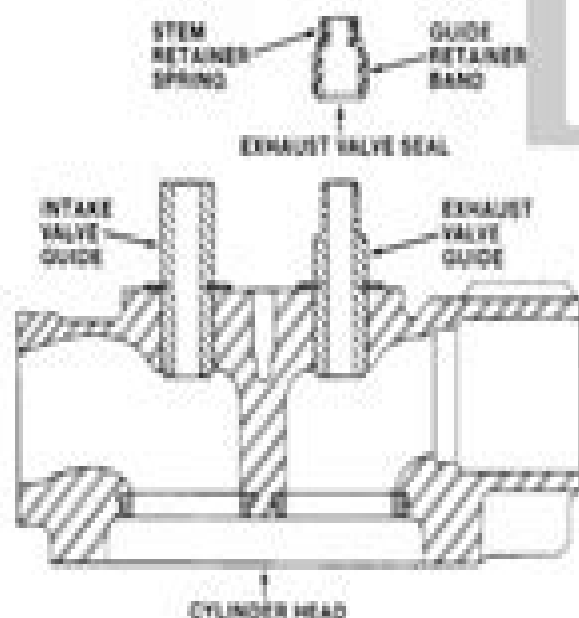


K301 EXHAUST VALVE SEAL

Some K301 cylinder heads utilize an exhaust valve seal which is installed on the exhaust valve guide. If replacing this seal, use the following precaution to prevent seal failure due to improper or careless seal installation.

When pressing an exhaust valve seal onto an exhaust valve guide, press on the seal guide retainer band only. Pressing directly on this valve seal body or stem retainer spring will distort the seal and result in seal failure.



K301 VALVE GUIDE REPLACEMENT

Two types of valve guides have been used in K301 cylinder heads, (see figure 1). Some exhaust valve guides are machined to accommodate a retainer valve seal.

If valve guides are worn beyond the maximum allowable specifications, remove and replace the guides using the following procedure.

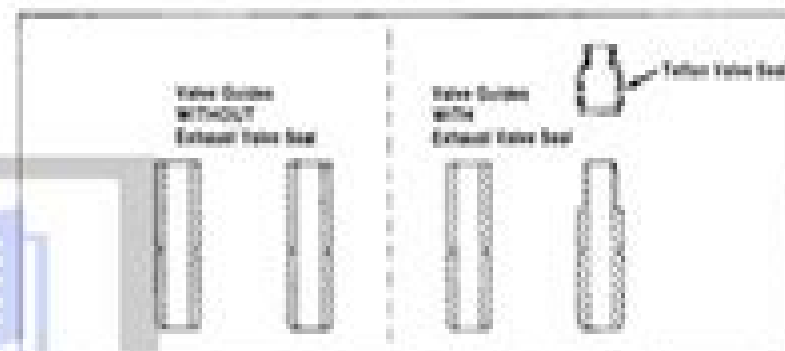


FIGURE 1

Valve Guide Removal

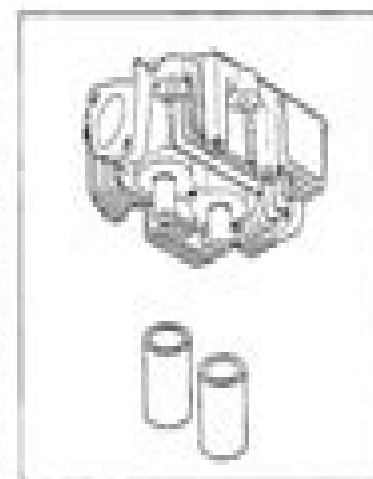
1. Remove cylinder head from engine. (Disassembly and clean as explained in the service manual.)
2. Heat cylinder head in a 300° F (200° C) oven to less than 30 minutes.

WARNING: Use extreme care when working with hot metal. Carelessness in working area can result in serious burns.

3. Remove head from oven using heatproof insulated gloves, tongs, etc. Position on an anvil (press plate) with the valve seats "up" and the valve guides inside two pieces of paper 1" (25mm) x 2" x 4" (50mm) (stove) long with straight cuts, (see figure 2).

4. Center a 1/2" (12mm) diameter drift punch on the valve guide. Press guide from head.

CAUTION: Misalignment of drift punch on guide during removal could damage cylinder head.



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Table of Contents Kohler K361 Complete Workshop Repair Manual

1. Understanding the eBook Kohler K361 Complete Workshop Repair Manual
 - The Rise of Digital Reading Kohler K361 Complete Workshop Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kohler K361 Complete Workshop Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kohler K361 Complete Workshop Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kohler K361 Complete Workshop Repair Manual
 - Personalized Recommendations
 - Kohler K361 Complete Workshop Repair Manual User Reviews and Ratings
 - Kohler K361 Complete Workshop Repair Manual and Bestseller Lists
5. Accessing Kohler K361 Complete Workshop Repair Manual Free and Paid eBooks
 - Kohler K361 Complete Workshop Repair Manual Public Domain eBooks
 - Kohler K361 Complete Workshop Repair Manual eBook Subscription Services
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 - ePub, PDF, MOBI, and More
 - Kohler K361 Complete Workshop Repair Manual Compatibility with Devices
 - Kohler K361 Complete Workshop Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kohler K361 Complete Workshop Repair Manual
 - Highlighting and Note-Taking Kohler K361 Complete Workshop Repair Manual
 - Interactive Elements Kohler K361 Complete Workshop Repair Manual
8. Staying Engaged with Kohler K361 Complete Workshop Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kohler K361 Complete Workshop Repair Manual
9. Balancing eBooks and Physical Books Kohler K361 Complete Workshop Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kohler K361 Complete Workshop Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Kohler K361 Complete Workshop Repair Manual
 - Setting Reading Goals Kohler K361 Complete Workshop Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kohler K361 Complete Workshop Repair Manual
 - Fact-Checking eBook Content of Kohler K361 Complete Workshop Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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