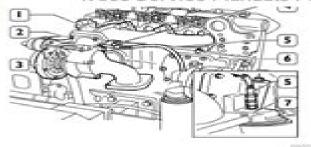
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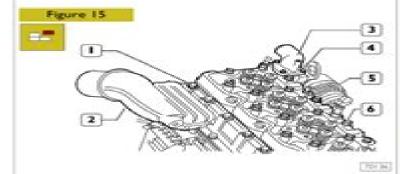


Remove the oil pipe (5) check clamp fixing screw (4) from the exhaust manifold (1).

Remove the oil pipe (5) from the oil filter/ heating exchanger support (7).

Remove the nuts (2) and remove the turbosupercharger (3) from the exhaust manifold (1).

Remove the screws (6) and remove the exhaust manifold (1) from the cylinder head.



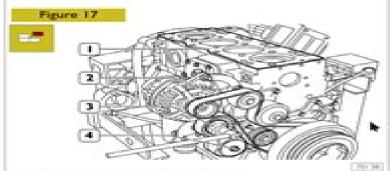
Remove the screws (1) and remove the air conveyor (2) complete of heater. Remove the screws (4), remove the cover (3) and the relevant thermostat.

Remove the head cylinder (6) fixing screws (5).

NOTE The external screws pointed out are shorter.



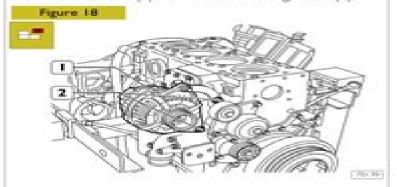
Hook the brackets (1) with metal ropes and remove the cylinder head (2) from the block by means of a hoister.



Remove the cylinder head gasket (1).

Loosen the stretch of the belt (2) by means of a proper wrench, operating the automatic belt tightener (3) and remove the belt.

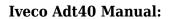
Remove the screw (4) and the automatic tightener (3).



Remove the screws (2) and disconnect the alternator (1)

Iveco Adt40 Manual

Xiang Xie



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