MOTOR MOUNTING

The following procedure is required only when the motor is mounted at the job site.

 Thoroughly clean the motor feet and mounting pads of grease, burns, and other foreign matter to ensure firm seating of the motor.

Attach the motor to the base using the bolts and motorraising blocks, if required. Bolt snugly through the base.

Weld the four kick bolts into place so that they are positioned to allow movement of the motor feet.

4. Now that the motor has been set, check to see that the shafts are properly spaced for the coupling being used. Refer to the coupling data tables for the applicable dimension (pages 5 and 6).

CHECKING MOTOR/COMPRESSOR ROTATION

AWARNING

Make sure coupling hubs are tightened to the shaft before rotating the motor to prevent them from flying

off and possibly causing serious injury or death.

COMPRESSOR ROTATION IS CLOCKWISE WHEN FACING THE END OF THE COMPRESSOR SHAFT. Under NO conditions should the motor rotation be checked with the coupling center installed as damage to the compressor may result. Bump the motor to check for correct compres-



sor rotation. After verification, install gear or disk drive spacer, as applicable.

COMPRESSOR/MOTOR COUPLINGS INSTALLATION

RWB II units are arranged for direct motor drive and require a flexible drive coupling to connect the compressor to the motor. Before installing, perform the following:

 Inspect the shaft of the motor and compressor to ensure that no nicks, grease, or foreign matter is present.

Inspect the bores in the coupling hubs to make sure that they are free of burns, dirt, and grit. Check that the keys fit the hubs and shafts properly.

CH COUPLING – The T.B. Woods Elastomeric CH Coupling is used in most applications up to 600 HP. It consists of two drive hubs and a loose, gear-type Hytrel Drive Spacer. The split hub is clamped to the shaft by tightening the clamp screws. Torque is transmitted from the motor through the elastomeric gear which floats freely between the hubs. Install as follows:

 Slide one hub onto each shaft as far as possible. It may be necessary to use a screwdriver as a wedge in the slot to open the bore before the hubs will slide on the shafts.

Hold the elastomeric gear between the hubs and slide both hubs onto the gear to fully engage the mating teeth. Center the gear and hub assembly so there is equal engagement on both shafts. Adjust the space between hubs as specified in the CH Coupling Data Table below.

 Torque the clamping bolts in both hubs to the torque value given in the CH Data Table. DO NOT USE ANY LUBRICANT ON THESE BOLTS.

4. Proceed to Coupling Alignment.

DBZ-B COUPLING – The Thomas DBZ-B coupling is used on applications above 600 HP and with sleeve bearing motors that do not have axial end float constraint. The DBZ-B coupling consists of two drive hubs and a flexible metal disc drive spacer that is belted to both hubs. A flexible steel disc pack serves as the drive element. This disc pack is belted to the coupling hubs and prevents axial end float between the compressor and motor shafts which may occur with sleeve bearing motors. On sleeve bearing motors, the magnetic center must be determined and maintained by securing the coupling to the motor shaft with the shaft properly located.

A CAUTION

Injury may occur if loose clothing, etc. becomes entangled on the spinning motor shaft.

If the motor is coupled to the compressor using a fixed-endplay coupling, such as a DBZ-B coupling, and the motor is not properly centered, additional thrust loads will be transmitted to the compressor bearings that could result in premature bearing failure, Install as follows:

 Remove the eight locknuts and long bolts attaching the center member to the disc pack.

Slide the disc pack and coupling hub assemblies on their respective shafts.

DBZ-B COUPLING DATA TABLE

DBZ-B COUPLING		HUB FA	CE		MAXIMU	M TOTAL	CLAMP BOLT				
	SPACING				INDICATOR	READING	TORQUE	SIZE			
SIZE	in.	ED 600	lim.	con con	lim.	minn.	ft-fb	Nm	29140.00		
226	374	96.8	1/64	.40	.003	.076	1.4	19.5	Vin - 24 UNIFO		
263	4776	109.5	1/32	.79	.004	.102	22	30.6	*% - 24 UNRE		
301	47%	123.8	1/32	.79	.004	.102	37	51.5	1/m - 20 UNR		
351	50%	149.2	1/32	.79	.004	.102	55	76.5	% - 20 UNIRE		
401	67°77m	169.9	1/32	.79	.004	.102	49	68.2	1/a - 20 UNRI		

CH COUPLING DATA TABLE

COUP- LING SIZE	BETWEEN SHAFT SPACING				COUPLING HUB SHAFT ENGAGEMENT				FACE		MAXTOTAL		CLAMP BOLT			KEYWAY SETSCREW	
	MAIN! MA		OK MARKE		MAAX		SPACING		READING		TORQUE (DRY)			TORIQUE			
	in.	constru-	Sec.	more.	in.	CONTR.	in.	entents.	Line.	- more	lim.	PROPERTY.	FR-80-	19m	SIZE	85-855	Nem
- 8	20°00 m	96.8	4	101.6	175/m	27.0	1777 cm	445.0	1.7%	28.6	.004	3004	56	74.6	76 - 24 UNIF	1.5	17.6
- 9	477.00	109.5	577mm	1538.1	177m	365.5	25% at 1	61.0	3.77	265.5	-004	304	555	74.6	Nov. 214 (1898)	13	37.65
10	40%/14	109.5	6774	161.9	1777/m	42.9	25%	65.1	177704	42.9	.004	.104	130	176.4	"Vv - 210 IUNOF	53	17.46
11	46700	123.8	57%	149.2	2	50.8	27/4	73.0	17 Tile	47.6	.10/0/4	1104	130	176.4	Non-20 UNF	13	17.6

Required for shaft seal removal.

Frick Rwb Ii Manual

Ying-Ying Zheng



Frick Rwb Ii Manual Book Review: Unveiling the Power of Words

In a world driven by information and connectivity, the power of words has be much more evident than ever. They have the capacity to inspire, provoke, and ignite change. Such is the essence of the book **Frick Rwb Ii Manual**, a literary masterpiece that delves deep in to the significance of words and their affect our lives. Published by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we shall explore the book is key themes, examine its writing style, and analyze its overall affect readers.

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