

4. Service Data

1. Pump Assembly

Oil pump	Gear pump
Relief valve (UP) opening pressure	8.83 – 11.76 MPa (90 – 120 kg/cm ² , 1280 – 1700 psi)
Relief valve (DN) opening pressure	3.92 – 7.25 MPa (40 – 75 kg/cm ² , 570 – 1070 psi)
Oil volume	682 ml (23.0 fl. oz.)
Specified oil	Nisseki Mitsubishi Power Torque Fluid

2. Motor

Rated time	60 sec
Rated voltage	12V (D.C.)
Output	0.4kw
Direction of rotation	Forward / reverse
Circuit breaker	Current sensitive type
	Operation 20 sec or more (80A)
Commutator standard Outer diameter	22.1 mm (0.87 in)
Maximum value	21.0 mm (0.83 in)
Brush standard dimensions ( figure to the right)	10.0 mm (0.39 in)
Maximum value	5.0 mm (0.2 in)

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3. Trim Cylinder

Piston diameter	38.0 mm (1.50 in)
Piston rod diameter	17.84 mm (0.70 in)
Stroke	96.9 mm (3.81 in)

4. Tilt Cylinder

Piston diameter	45.0 mm (1.77 in)
Piston rod diameter	19.0 mm (0.75 in)
Stroke	157.3 mm (6.19 in)
Shock absorber valve opening pressure	14.7 – 18.6 MPa (150 – 190 kgf/cm ² , 2130 – 2700 psi)

5. Switches

Control box (P-type)	Unipolar, double-throw hand rocker switch (3A)
Lower motor cover (P-type)	Unipolar, double-throw hand rocker switch (3A)
Panel (F-type)	Unipolar, double-throw toggle switch (20A)

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Table of Contents Md 90 Maintenance Manual

1. Understanding the eBook Md 90 Maintenance Manual
 - The Rise of Digital Reading Md 90 Maintenance Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Md 90 Maintenance Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Md 90 Maintenance Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Md 90 Maintenance Manual

- Personalized Recommendations
- Md 90 Maintenance Manual User Reviews and Ratings
- Md 90 Maintenance Manual and Bestseller Lists
- 5. Accessing Md 90 Maintenance Manual Free and Paid eBooks
 - Md 90 Maintenance Manual Public Domain eBooks
 - Md 90 Maintenance Manual eBook Subscription Services
 - Md 90 Maintenance Manual Budget-Friendly Options
- 6. Navigating Md 90 Maintenance Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Md 90 Maintenance Manual Compatibility with Devices
 - Md 90 Maintenance Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Md 90 Maintenance Manual
 - Highlighting and Note-Taking Md 90 Maintenance Manual
 - Interactive Elements Md 90 Maintenance Manual
- 8. Staying Engaged with Md 90 Maintenance Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Md 90 Maintenance Manual
- 9. Balancing eBooks and Physical Books Md 90 Maintenance Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Md 90 Maintenance Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Md 90 Maintenance Manual
 - Setting Reading Goals Md 90 Maintenance Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Md 90 Maintenance Manual

- Fact-Checking eBook Content of Md 90 Maintenance Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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