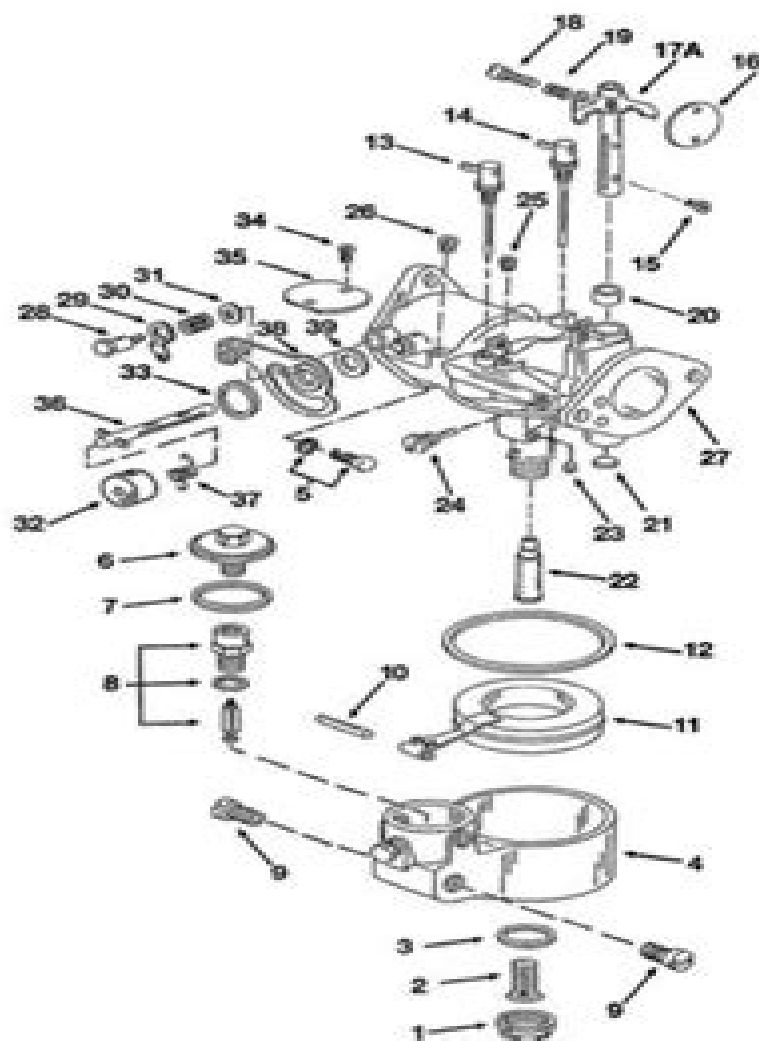


INSTRUCTION SHEET FOR MARVEL-SCHEBLER CARBURETOR MODEL DLTX

GENERAL EXPLODED VIEW

The design and parts will vary to individual models covered by this assembly sheet.



DISASSEMBLY: Use exploded view as a guide. The numerical sequence may generally be followed to disassemble unit far enough to permit cleaning and inspection. Note: On some models, it is necessary to first move throttle lever (17A) from shaft before throttle valve (16) can be removed. Main nozzle (22) can be removed by inserting a small tapered puller and lightly tapping out of housing.

Note: Numbers 28 through 39 are for carburetors DLTX 67, 71, 72, and 73 only.

1.	Nut [Bowl retaining]	22.	Nozzle [Main]
2.	Spring [Nozzle retaining]	23.	Screw [Drill plug]
3.	Gasket [Bowl nut]	24.	Plug [Economizer]
4.	Bowl [Float]	25.	Screw [Drill plug]
5.	Cap screw & lockwasher [Flange]	26.	Screw [Drill plug]
6.	Strainer assembly	27.	Main body assembly
7.	Gasket [Strainer cap]	DLTX 67, 71, 72 & 73 ONLY	
8.	Needle, seat & gasket assy.		
9.	Bearing screw (2) [Float lever pin]	28.	Screw [Choke lever]
10.	Pin [Float lever]	29.	Spring [Dust cover]
11.	Float & lever assembly	30.	Spring [Choke friction]
12.	Gasket [Bowl cover]	31.	Washer [Choke lever screw]
13.	Needle assy (Brass plated) [Idle adjusting]	32.	Cover [Dust]
14.	Needle assy. (Cadmium plated) [Power adjusting]	33.	Gasket [Dust cover]
15.	Screw & lockwasher (2) [Throttle valve]	34.	Screw & lockwasher (2) [Choke valve]
16.	Throttle valve	35.	Choke valve
17.	Shaft & lever assembly [Throttle]	36.	Shaft [Choke]
18.	Screw [Throttle stop]	37.	Spring [Choke return]
19.	Spring [Throttle stop screw]	38.	Lever assembly [Choke]
20.	Seal (felt) [Throttle shaft]	39.	Gasket [Choke lever]
21.	Plug [Throttle shaft hole]		

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web the different types of gear hobbing are hobbing with axial feed hobbing with radial feed or hobbing with tangential feed axial feed is when the hob is fed along the face of the blank and parallel to axis this method is used in spur and helical gear manufacture radial feed is when the gear blank and hob axes are set normal to each other

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