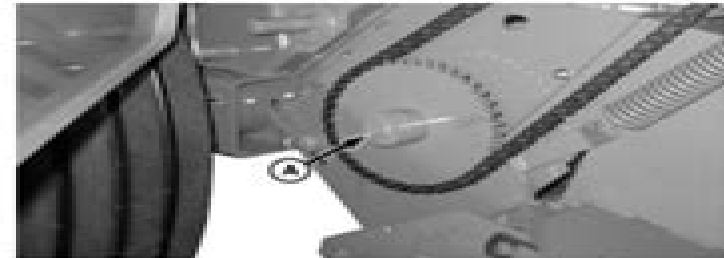


6. Remove cap screw (A) and washers from auger or rotor shaft.

CAUTION: Use a 1 in. drive breaker bar or weld a heavy 1-1/4 in. socket to a 10 x 76 x 914 mm (3/8 x 3 x 36 in.) bar to hold shaft in place. Smaller breaker bar or wrench can break or bend.

7. Install a tool on reel or auger or rotor shaft to prevent the shaft from rotating counterclockwise.
8. To avoid chain from jumping the sprocket while trying to slip the clutch:
- Tighten the chain.
 - Make sure idler arm pivots freely and is spring loaded.
 - Add alignment marks (or tape) on the clutch sprocket and on the hex shaft going through the clutch. These marks can determine whether the clutch slipped or the chain jumped during each slip test.



Auger or Rotor Shaft

A—Cap Screw

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NOTE: Rotate output shaft and slip clutch a minimum of four ratchets before recording measurements.

9. To identify clutch specifications:
- Set click-type torque wrench to 290 N·m (214 lb.-ft.)
 - Install torque wrench, with extension, on hex output shaft (A) at left-hand side of baler.
 - Turn wrench clockwise. Wrench must click before clutch slips. Repeat procedure three times.
 - Set torque wrench to 420 N·m (310 lb.-ft.)
 - Turn wrench clockwise. Clutch must slip before wrench clicks. Repeat procedure three times.

10. If clutch slips below the following specifications, replace complete clutch.

Specification	
Pickup Clutch—Slip (Minimum):	290 N·m (214 lb.-ft.)

CAUTION: Never use any type of tool or wrench on shafts while tractor engine is operating. Always remove tools from shaft as soon as procedure is finished.



A—Hex Output Shaft

11. Remove tools from shafts.
12. Install washers and quick-lock pin or cap screw.
13. Install right-hand shields.
14. Unlock and close gate.

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John Deere 449 Round Baler Manual

Michael Seilmaier



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