#### Adding Shims to Brake

When the brake components have been replaced, they must be installed temporarily in order to determine the thickness of shims required.

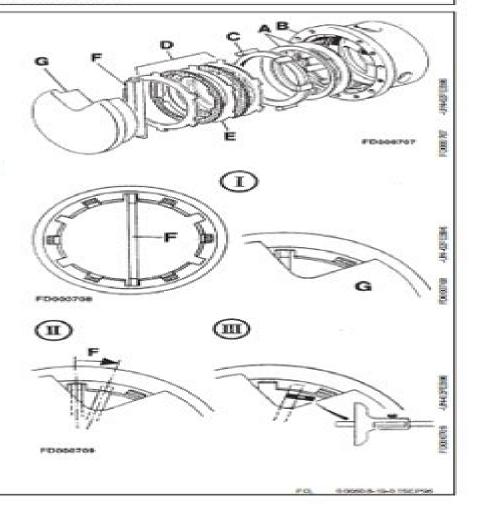
Put the two Belleville springs (A) in splitter housing (B), making sure that they are the right way round.

Install piston (C) and disk pack (D). Refer to the illustration.

## IMPORTANT: The thinnest externally toothed disk (E) is placed in the center.

Apply pressure to the assembly and install special tool 6107 (F) before then installing special tool 6105 (G). Refer to fig. I.

Apply a torque of 7500 N·m (5525 lb-ft), then turn special tool 6107 (F) as shown in fig. II. Use a depth gauge to determine dimension (X) as shown in fig. III.



# John Deere 3100 Technical Manual

## **A Loxley**

## John Deere 3100 Technical Manual:

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