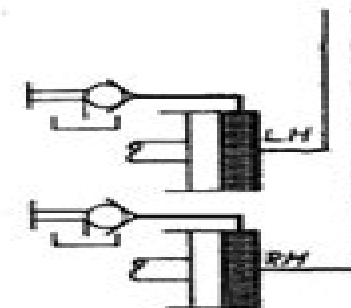
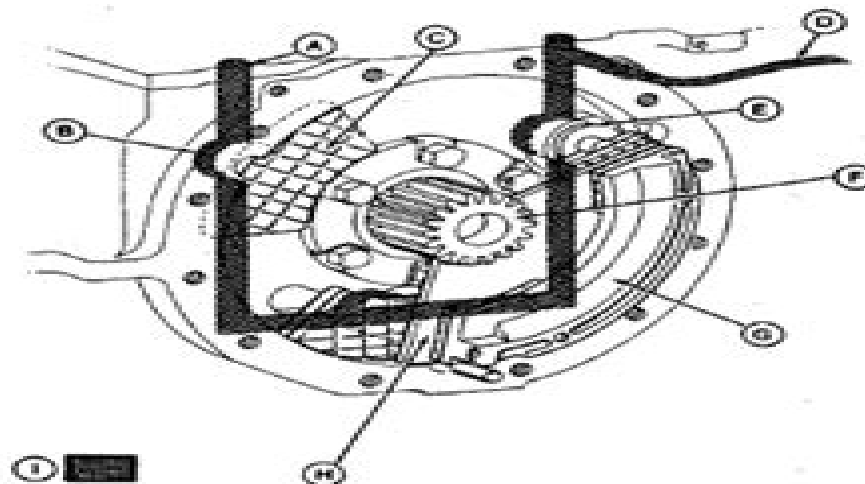


BRAKE PISTONS, PLATES AND DISKS OPERATION



A—To Bleed Port
 B—Brake Cylinder
 C—Pressure Plate Facing

D—Brake Valve Line
 E—Brake Piston

F—Sun Gear
 G—Brake Backing Plate

H—Brake Disk
 I—Pressure Oil

Brake pistons, backing plate, and disk are located on each side of the transmission case final drive.

Force applied to a brake pedal unseats the appropriate brake valve sending pressure oil, in proportion to force applied, to the connected brake pistons. The right-hand brake pedal operates the brake on the right-hand side and the left-hand brake pedal operates the left-hand side. Locking the pedals together provides simultaneous braking on both sides.

Pressure oil in the cylinders (B) forces the brake pistons (E) and pressure plate facing (C) against the brake disk (H).

This forces the brake disk against the brake backing plate facings.

The brake disk is splined to the sun gear of the rear planetary assembly (F). With the brake disk forced between the pressure plate facing, and backing plate facing, braking action occurs.

When force is removed, oil flows from the cylinders back to the brake reservoir and into the brake reservoir relieving pressure.

Oil is returned from the brake reservoir into the transmission case.

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Victor M. Corman



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