

## HYDROSTATIC STEERING SYSTEM

**NOTE:** The maintenance of absolute cleanliness of all parts is of utmost importance in the operation and servicing of the hydrostatic steering system. Of

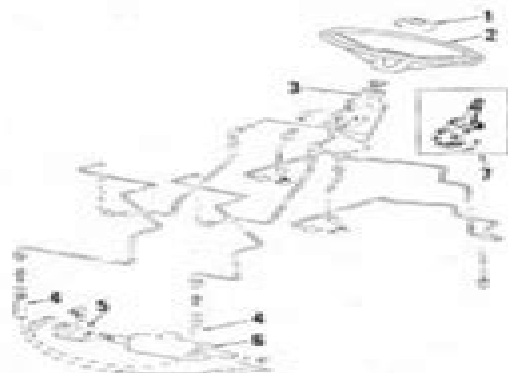


Fig. 3—Schematic view showing general layout of component parts of typical power steering system on International tractors. Hand pump and steering valve (3) is used on Models 434, 484, 574 and 574. Dashco pump and steering valve (7) is used on Models 484 and 584.

- |                       |                       |
|-----------------------|-----------------------|
| 1. Cap                | 5. Anchor clevis      |
| 2. Steering wheel     | 6. Steering cylinder  |
| 3. Hand pump (Dashco) | 7. Hand pump (Dashco) |
| 4. Cylinder bores     |                       |

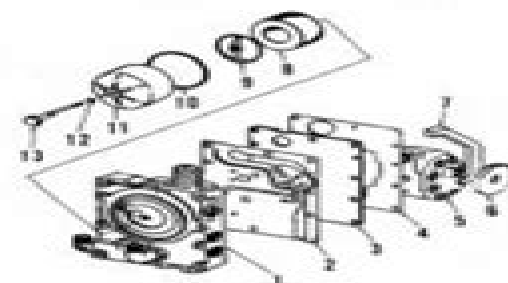


Fig. 4—Multiple control valve, hydraulic pump and filter located on left side of clutch housing.

- |                           |                          |
|---------------------------|--------------------------|
| 1. Multiple control valve | 7. Seal                  |
| 2. Seal                   | 8. Filter element        |
| 3. Filter element         | 9. O-ring for pump valve |
| 4. O-ring                 | 10. Gasket               |
| 5. Plate                  | 11. Cover                |
| 6. Gasket                 | 12. 'O' ring             |
| 7. Cover                  | 13. Bolt                 |

equal importance is the avoidance of nicks or burns on any of the working parts.

### STEERING FLUID CIRCUITS

#### All Models

4. Power steering is standard equipment on all tractors and is similar except for the hand pump and steering valve assembly.

Refer to Fig. 3 for view showing the relative position of power steering components. The 12.5 gpm (Model 584) or 12 gpm (all other models) hydraulic pump is mounted on inside of multiple control valve, Fig. 4. Fluid passes from the pump to a priority type flow divider valve which supplies a controlled flow of approximately 3 gpm to the power steering. The return flow from the power steering is returned back to the multiple control valve and

is controlled at a lower pressure by the pto regulating valve. If pto is engaged, the fluid flows to the pto clutch assembly with excess fluid going to oil cooler. If pto is in disengaged position, the power steering fluid returns to oil cooler, which is protected by a bypass valve.

### LUBRICATION AND BLEEDING

#### All Models

5. The tractor rear frame serves as a common reservoir for all hydraulic and lubrication operations. The filter element, shown in Fig. 4, should be renewed at 10 hours, 100 hours, 200 hours and then every 200 hours of operation thereafter. Hydraulic fluid should be drained and new fluid added every 800 hours, or once a year, whichever occurs first.

Fig. 5—View showing Flow-Relief connected for testing hydraulic flow and pressure.

- |                                     |
|-------------------------------------|
| A. Power steering pressure (outlet) |
| B. Stick pressure (outlet)          |
| C. Stick return                     |

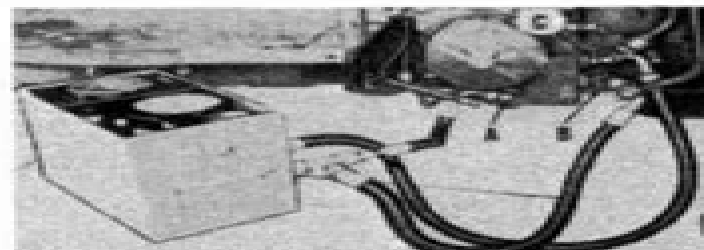
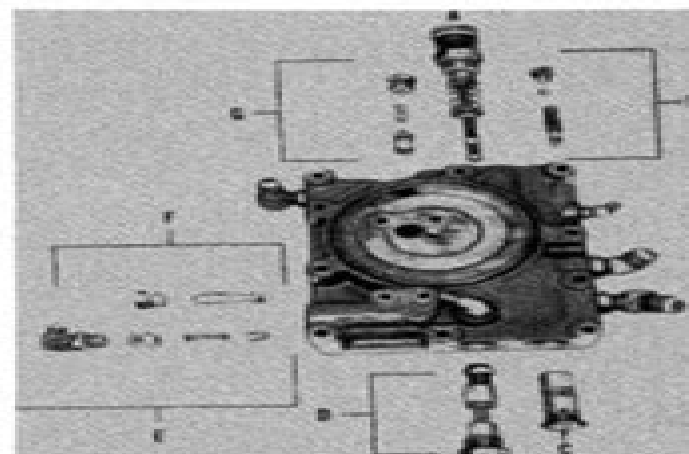


Fig. 6—Multiple control valve removed and showing control valves removed from their bores.

- |                                                |
|------------------------------------------------|
| A. Pto valve                                   |
| B. Pto pressure regulating valve               |
| C. System relief valve (2500 psi)              |
| D. Flow divider                                |
| E. Check valve power steering return           |
| F. Power steering relief valve (1500-1600 psi) |
| G. Bypass valve (oil cooler)                   |



# International Harvester 674 D Repair Manual

**Mark Steyvers**



## **International Harvester 674 D Repair Manual:**

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In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "**International Harvester 674 D Repair Manual**," an enthralling opus penned by a highly acclaimed wordsmith, readers set about an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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### **Table of Contents International Harvester 674 D Repair Manual**

1. Understanding the eBook International Harvester 674 D Repair Manual
  - The Rise of Digital Reading International Harvester 674 D Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying International Harvester 674 D Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an International Harvester 674 D Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from International Harvester 674 D Repair Manual
  - Personalized Recommendations
  - International Harvester 674 D Repair Manual User Reviews and Ratings
  - International Harvester 674 D Repair Manual and Bestseller Lists

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  - International Harvester 674 D Repair Manual Public Domain eBooks
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  - ePub, PDF, MOBI, and More
  - International Harvester 674 D Repair Manual Compatibility with Devices
  - International Harvester 674 D Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of International Harvester 674 D Repair Manual
  - Highlighting and Note-Taking International Harvester 674 D Repair Manual
  - Interactive Elements International Harvester 674 D Repair Manual
8. Staying Engaged with International Harvester 674 D Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers International Harvester 674 D Repair Manual
9. Balancing eBooks and Physical Books International Harvester 674 D Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection International Harvester 674 D Repair Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine International Harvester 674 D Repair Manual
  - Setting Reading Goals International Harvester 674 D Repair Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of International Harvester 674 D Repair Manual
  - Fact-Checking eBook Content of International Harvester 674 D Repair Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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