

Hypertherm®

HyPerformance® Plasma HPR260™

Consumables



Mild steel

	Shield cap	Shield	Retaining cap	Nozzle	Swirl ring	Electrode
30 A	220173	220184	220313	220190	220180	220192
50 A	220173	220355	220313	220354	220353	220352
80 A	220173	220189	220176	220188	220179	220187
130 A	220173	220183	220176	220180	220179	220181
200 A	220398	220356	220355	220354	220353	220352
260 A	220398	220440	220439	220438	220436	220435
130 A bevel	220398	220545	220600	220648	220179	220649
260 A bevel	220398	220545	220600	220642	220436	220641

Stainless steel

	Shield cap	Shield	Retaining cap	Nozzle	Swirl ring	Electrode
45 A	220173	220302	220304	220301	220180	220308
80 A	220173	220338	220304	220337	220179	220339
130 A	220173	220196	220304 (H360) 220176 (AL)	220197	220179	220307
200 A	220398	220345	220344	220343	220342	220337
260 A	220398	220407	220344	220406	220405	220337
130 A bevel	220398	220609	220608	220656	220179	220606
260 A bevel	220398	220609	220608	220607	220405	220606

Aluminum

	Shield cap	Shield	Retaining cap	Nozzle	Swirl ring	Electrode
45 A	220173	220302	220176	220301	220180	220308
130 A	220173	220196	220304 (H360) 220176 (AL)	220197	220179	220307 (H360) 220181 (AL)
200 A	220398	220345	220347	220346	220342	220337
260 A	220398	220407	220344	220406	220405	220337

Hpr 260 Plasma Service Manual

Tao Wei



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