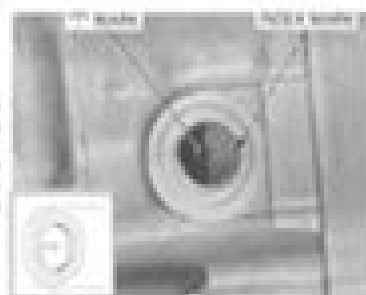


CYLINDER HEAD REMOVAL

Remove the timing belt caps.

Turn the crankshaft with the timing marker and align the "T" mark on the flywheel with the index mark on the rear crankcase cover.

Make sure the piston is at TDC of the compression stroke by moving the rocker arms. If the rocker arms are tight, turn the crankshaft one full turn and align the "T" mark with the index mark.



Remove the following:

- Pulley cap (page 5-16)
- Crankcase (page 5-16)
- Spark plug cap

Remove the bolts and carbonator insulator.
Remove the upper engine hanger bolts, insulator and engine hanger.



Remove the left fuel tank bracket mounting bolts and bracket.



Remove the 6 fuel cylinder head mounting bolts.

Lower the oil cylinder head cap nuts in a clockwise pattern in 2 or 3 steps.
Remove the washers.

Remove the rocker arm holder assembly.



Remove the piston pins.
Mark the push rods so they can be reinstalled in their original position.
Remove the push rods.

CAUTION

Do not disassemble the push rods, if you do, replace the push rods necessary.

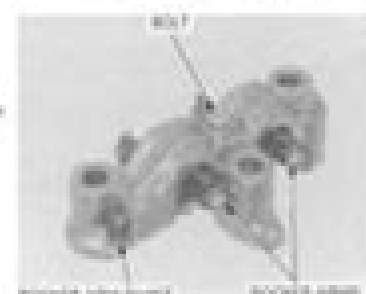
Remove the cylinder head.



Remove the gasket and piston pins.

**ROCKER ARM HOLDER DISASSEMBLY**

Remove the rocker arm shaft retaining bolt.
Mark the rocker arms so they can be reinstalled in their original positions.
Remove the rocker arm shaft and rocker arms.

**ROCKER ARM HOLDER INSPECTION**

Inspect the rocker arms and shaft for wear or damage.

Measure the I.D. of each rocker arm.

SERVICE LIMIT: 10.00 mm (0.3937 in.)

Measure the O.D. of rocker arm shaft.

SERVICE LIMIT: 11.00 mm (0.4331 in.)

Calculate the rocker arm to shaft clearance.

SERVICE LIMIT: 0.00 mm (0.0000 in.)



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Xiang Xie



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