

ACTUAL POS. (ABS.)		DIST TO GO		SPINDLE		S1		O 2001	
X	327.200	G00	X 0.000	S	2002			N	00004
Y	106.500		Y 0.000	FEED		90%		T	5
Z	0.000		Z 0.000	F		MM/MIN		D	0 H 0
C	0.000	B	0.000					S	2000 M2
								F	200.00000
								G00	17 40 54
								G80	49 90 98
								G69	13.1

SIMULATE-ANIMATE 02001 CHAR<—>



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1 02001 (DEMONSTRINGEAR) ;
2 G1902 B200. D200. H40. I100.
   J100. K3. ;
3 G40 G49 G80 ;
4 G90 ;
5 G0 X0 Y0 Z300 ;
6 ;
7 T02 ;
8 D2 ;
9 G0 G43 H2 Z100. ;
10 H3 S2000 ;
11 G1040 D30. L16. H0.1 F80. V80.
    
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REWIND	START	PAUSE	SINGLE	STOP	INIT	CUT DSP	INTERF	TL PATH	GRPOFF

Ge Fanuc Manual Guide I Training

Terry C. Jones



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