

### SELF-PRIMING PUMPS

#### FEATURES

Body:	Bronze
Impeller:	Neoprene or Nitrile
Shaft:	316 Stainless Steel
Shaft Seal:	Nitrile Lip Type
Bearings:	Sealed Ball Bearings
Ports:	3/8" NPT(F) Internal
Weight:	2-3/4 lb (1.3 kg) Approx.

#### VARIATIONS AVAILABLE

MODEL NO.	DESCRIPTION
2620-1001	Neoprene Impeller
2620-1003	Nitrile (oil resistant) Impeller

#### APPLICATIONS

**MARINE:** Engine Cooling, Pumping Bilges, Washdowns, Circulating water in bait tanks, Utility dock side pump.

**INDUSTRIAL:** Circulating and transferring, Velocity-mixing, Pumping machine tool coolants, Return spill, Sump drainage, Chemicals, Pharmaceuticals, Soap, Liquors, Ink, Dyes, Alcohol, Various acids, Tanning liquors, Glycerine, Brine, etc.

#### OPERATING INSTRUCTIONS

1. **INSTALLATION** – Pump may be mounted in any position. Intake and discharge ports are determined by the direction of shaft rotation (refer to Dimensional Drawing). Before installing, turn the pump shaft in the direction of the operating rotation.

2. **DRIVE** – Belt or Direct with flexible coupling. If pulley or coupling is a press fit on shaft, remove and cover and impeller and support shaft at impeller end while pressing drive on shaft.

Belt Drive – Overtight belt load will reduce pump bearing life.



Injury hazard. Exposed pulleys and belts can cause injury. Install shield around pulleys and belts. Stay clear while machinery is operating.

Direct Drive – Clearance should be left between drive shaft and pump shaft when installing coupling. Always mount and align pump and drive shaft before tightening the coupling set screws.

3. **SPEEDS** – 100 RPM to the maximum shown in the performance table. Consult the factory for operation at speeds above those shown. For longer pump life, operate at lowest possible speeds.



Model 2620-Series

4. **SELF-PRIMING** – Primes at low or high speeds. For vertical lift of 10 feet (3.0m), a minimum of 600 RPM is required. Pump will produce suction lift of up to 22 feet (6.7m) when wetted. **BE SURE SUCTION LINES ARE AIRTIGHT OR PUMP WILL NOT SELF-PRIME.**

5. **RUNNING DRY** – Unit depends on liquid pumped for lubrication. **DO NOT RUN DRY** for more than 30 seconds. Lack of liquid will damage the impeller.

6. **NOTICE** – Do not pump light fraction petroleum derivatives, solvents, thinners, highly concentrated or organic acids. Damage to pump may result. Consult Jabco Chemical Resistance Table (available upon request from Jabco) for proper body materials and impeller compounds. If corrosive fluids are handled, pump life will be prolonged if pump is flushed with water after each use or after each work day.

7. **PRESSURES** – Consult Head Capacity Table for recommended maximum for continuous operation. If pressures exceed those shown, consult the factory.

#### 8. TEMPERATURES

- Neoprene: 45° to 180°F (7° to 82°C)
- Nitrile: 50° to 180°F (10° to 82°C)

9. **FREEZING WEATHER** – Drain unit by loosening end cover. The following anti-freeze compounds can be used without any adverse effects to the impeller: Atlas "Perma-guard", Du Pont "Zerex" and "Tolar", Dow Chemical "Dow-guard" and Olin Matheson "Pyro Permanent".

**NOTICE** – To avoid pump damage, do not use petroleum based anti-freeze compounds or rust inhibitors.

10. **SPARE PARTS** – To avoid costly shutdowns, keep a JABSCO Service Kit on hand.

# Jabsco 2920user Guide

**Tobias Bleicker**



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