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## Cylinder Head

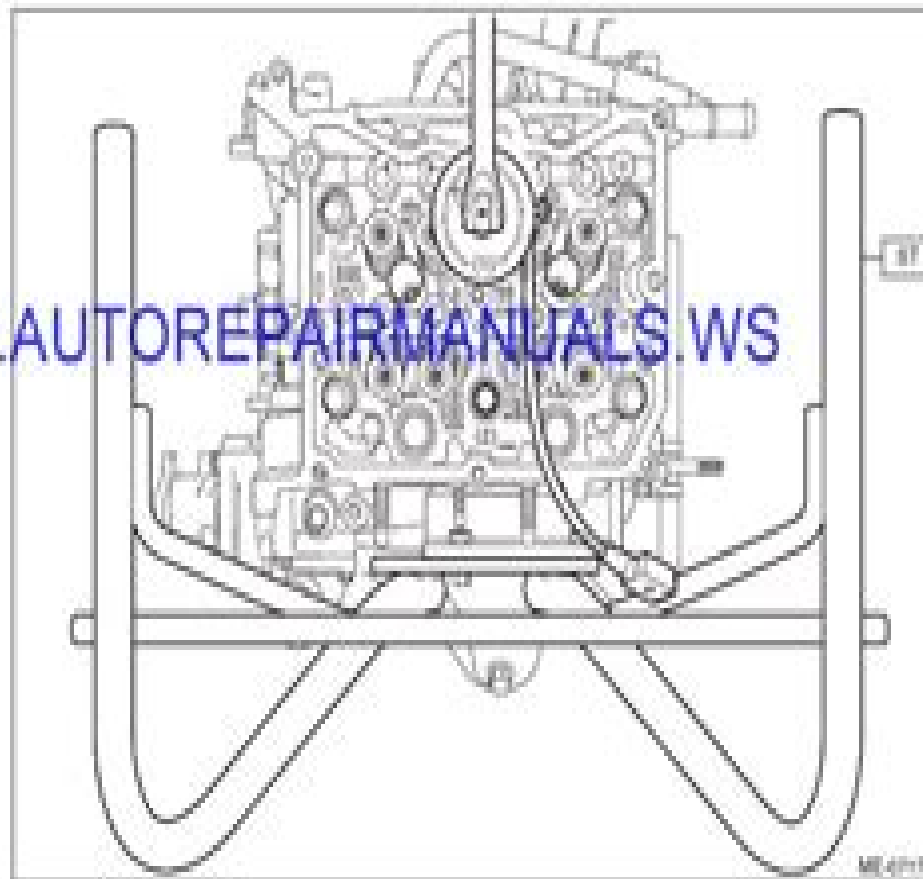
MECHANICAL

(7) Using angle gauge, tighten the cylinder head bolts (2 places) with specified angle in numerical order as shown in the figure.

ST 499817100 ENGINE STAND

*Tightening angle:*

$75^{\circ} \pm 2^{\circ}$



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# G13 Workshop Manual

**ML Yell**



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