

- Install the clutch springs and clutch release plate.
- Tighten the clutch spring bolts diagonally.

NOTE:

After tightening the clutch spring bolts, make sure to have no clearance between clutch plates.

- When installing the one-way clutch, face the arrow mark of the one-way clutch to the inside.
- The one-way clutch and inner piece must be installed in the proper direction as shown in the illustration.
- Apply engine oil to the one-way clutch.

NOTE:

After installing the inner piece, make sure that the clutch wheel turns counter-clockwise freely and never turns clockwise.

- Apply THREAD LOCK SUPER "1303/1305" to the shoe shoe nut and tighten it to the specified torque with the special tool.

NOTE:

Shoe nut has left-hand thread.

99000-32030: Thread Lock Super "1303" (U.S.A.)

99000-32100: Thread Lock Super "1305" (Others)

Tightening torque: 110 — 130 N·m
(11.0 — 13.0 kg·m, 79.5 — 94.0 lb·ft)

09910-20115: Conrod holder

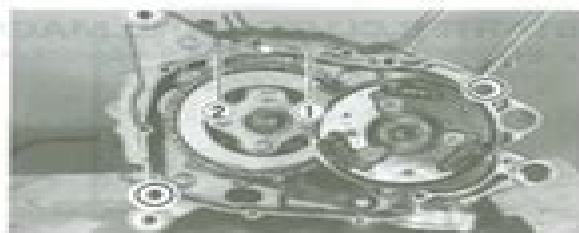
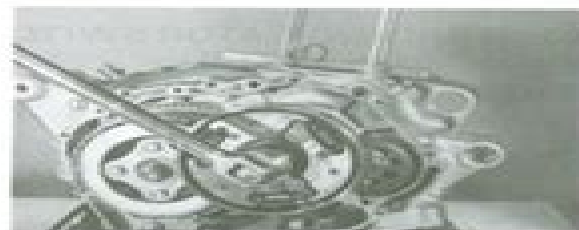
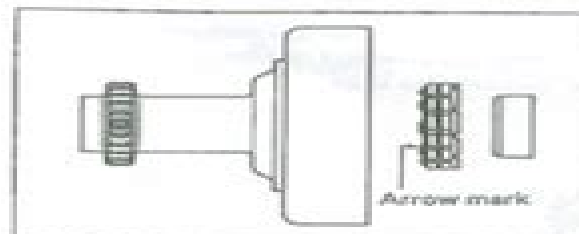
- Fit the dowel pins and oil jets.

NOTE:

Check the number of the oil jets and install them to the proper position.

- ① # 14 oil jet
- ② # 16 oil jet

- After installing the clutch cover, check if clutch release arm pin ③ and pin guide ④ are properly.



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