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**646 Steering system**



**14** Remove the electrical boot from the steering rack and suspension bar (see Fig. 14)



**15** Remove the top nut from the steering rack with a screwdriver to prevent the steering rack from turning

**Refitting**

- 1 Place the top nut on the rack and slide the steering rack. Tighten the screw (see Fig. 15).
- 2 Slide the upper steering knuckle using a screwdriver into the mounting hole.
- 3 Tighten the upper joint and adjust the toe (see Fig. 16). Adjust the toe to the value listed in the chapter's specifications.
- 4 Tighten the electrical boot cover. Use the screwdriver to turn the boot cover clockwise to the stop. Tighten the boot cover to the stop. Tighten the boot cover to the stop. Tighten the boot cover to the stop. Tighten the boot cover to the stop.
- 5 Adjust the steering wheel. For more information, see the chapter's specifications.
- 6 Check the operation of the brake system. If needed, before driving the vehicle to a public road.



**16** Adjust the toe of the steering rack

**Removal**

- 1 The lower spindle is connected to the lower control arm which is attached to the axle bar. To free the spindle from the steering rack, the lower control arm must be removed.
- 2 Remove the lower control arm from the steering rack (see Fig. 17).
- 3 Place the top nut on the rack and slide the steering rack. Tighten the screw (see Fig. 15).
- 4 Remove the electrical boot from the steering rack and suspension bar (see Fig. 14).
- 5 Remove the top nut from the steering rack with a screwdriver to prevent the steering rack from turning.

- 6 Remove the top nut from the steering rack with a screwdriver to prevent the steering rack from turning.
- 7 Remove the top nut from the steering rack with a screwdriver to prevent the steering rack from turning.
- 8 Remove the top nut from the steering rack with a screwdriver to prevent the steering rack from turning.

**Overhaul**

- 1 Check the accompanying photo sequence beginning with Fig. 18. This is a guide.



**18** Remove the top nut from the steering rack with a screwdriver to prevent the steering rack from turning



**19** Remove the top nut from the steering rack with a screwdriver to prevent the steering rack from turning

- 2 Place the top nut on the rack and slide the steering rack. Tighten the screw (see Fig. 15).
- 3 Slide the upper steering knuckle using a screwdriver into the mounting hole.
- 4 Tighten the upper joint and adjust the toe (see Fig. 16). Adjust the toe to the value listed in the chapter's specifications.
- 5 Tighten the electrical boot cover. Use the screwdriver to turn the boot cover clockwise to the stop. Tighten the boot cover to the stop. Tighten the boot cover to the stop. Tighten the boot cover to the stop.
- 6 Adjust the steering wheel. For more information, see the chapter's specifications.
- 7 Check the operation of the brake system. If needed, before driving the vehicle to a public road.

**Steering rack procedure**

- 1 Before refitting a nut or screw, make sure it is clean and free of dirt.



**20** Remove the top nut from the steering rack with a screwdriver to prevent the steering rack from turning



**21** Remove the top nut from the steering rack with a screwdriver to prevent the steering rack from turning

# Jaguar Xj6 1991 Repair Service Manual

**JS Bruner**



## **Jaguar Xj6 1991 Repair Service Manual:**

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