

Fig. 8 - Exploded view of four-wheel drive front differential used on Model 234.

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- Fig. 9-Exploded view of four-wheel drive front sale assembly available on Models 244 and 254. Housing R.H. Vent tuber & plug 4.8 Lockmanhort St. Oil send bushing St. Oil send Studies .

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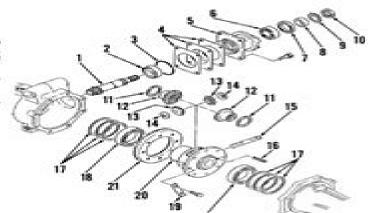
halves together, differential bearing preload will be adjusted by installing different thickness shims (2-Fig. 8). Refer to Fig. 14. Lay a straightedge across the end of each housing (2), then measure and record clearances "A" (3), "B" (4) and "C" (5). Subtract clearance "B" (4) from clearance "C" (5) and call the difference "D". Difference between clearance "A" (3) and clearance "D" will equal total bearing clearance. Select a shim pace (2-Fig. 8) that will reduce total bearing clearance to 0-0.1 mm (0-0,004 inch). Assemble housing halves together using "Loctite" 515 scaler or equivalent as a gasket. Torque mounting bolts to 25-30 N·m (18-22 ft.-lbs.) for Model 234 and 50-60 N·m (36-43 ft.-lbs.) for Models 244 and 254.

Differential fill capacity is 2.5 liters (2.6 quarts) of SAE 85W140 gear oil which is checked by removing place from each wheel case.

When installing front axle assembly to tractor subframe, install correct shim

#### Fig. 10-Exploded view of four-wheel drive front differential used on Models 244. and 254.

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