

# 5. ENGINE REMOVAL / INSTALLATION

1. ROTO-STOP® MODELS .....	5-1	2. FLYWHEEL BRAKE MODELS .....	5-3
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## 1. ROTO-STOP® MODELS REMOVAL

*HR195 (SXA Type)*

*HR215 (HMA, HXA, PXA, SMA, SXA Types)*

*HRA215 (SXA Type)*

1. Drain the gasoline from the fuel tank into an approved container (page 3-21).

### **⚠ WARNING**

Gasoline is highly flammable and explosive. You can be burned or seriously injured when handling fuel.

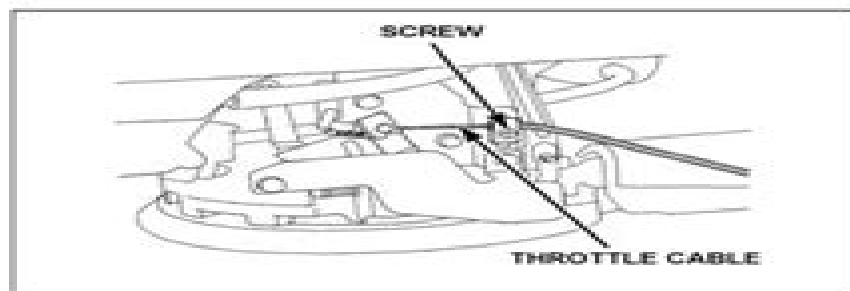
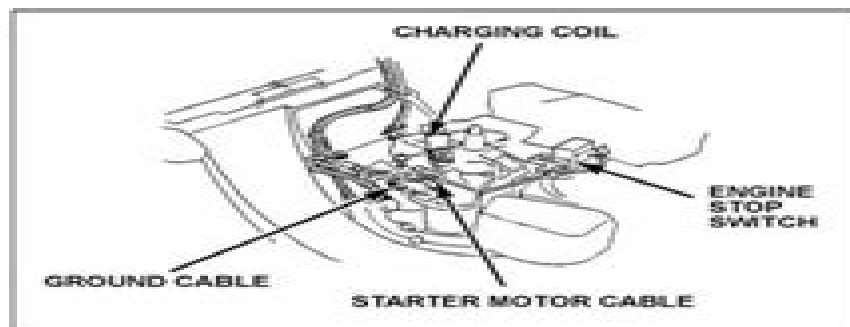
- Stop the engine and let it cool.
- Keep heat, sparks, and flame away.
- Handle fuel only outdoors.
- Wipe up spills immediately.

2. Remove the blade, blade holder, and Roto-Stop assembly (page 4-3).

3. **HR215 SMA type only:**

Disconnect the connectors of the ground cable, starter motor cable, charging coil, and engine stop switch.

4. Loosen the throttle cable clamp screw, and disconnect the cable from the engine.



# Hra215 Service Manual

**M Tight**



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## **Table of Contents Hra215 Service Manual**

1. Understanding the eBook Hra215 Service Manual
  - The Rise of Digital Reading Hra215 Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Hra215 Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Hra215 Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Hra215 Service Manual
  - Personalized Recommendations
  - Hra215 Service Manual User Reviews and Ratings
  - Hra215 Service Manual and Bestseller Lists
5. Accessing Hra215 Service Manual Free and Paid eBooks

- Hra215 Service Manual Public Domain eBooks
- Hra215 Service Manual eBook Subscription Services
- Hra215 Service Manual Budget-Friendly Options
- 6. Navigating Hra215 Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Hra215 Service Manual Compatibility with Devices
  - Hra215 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Hra215 Service Manual
  - Highlighting and Note-Taking Hra215 Service Manual
  - Interactive Elements Hra215 Service Manual
- 8. Staying Engaged with Hra215 Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Hra215 Service Manual
- 9. Balancing eBooks and Physical Books Hra215 Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Hra215 Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Hra215 Service Manual
  - Setting Reading Goals Hra215 Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hra215 Service Manual
  - Fact-Checking eBook Content of Hra215 Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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