- four bolts [1]
- upper holders [2]
- handlebar [3]

INSTALLATION

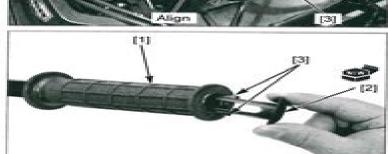
NOTE:

Route the wires and cables properly (page 1-25).

Align the punch mark on the handlebar with the top edge of the lower holder. Install the handlebar and upper holders with the punch mark [4] facing forward. Tighten the front bolts first, then tighten the rear bolts.

Allow the adhesive to dry for an hour before using. Apply Honda Bond A or Pro Honda Handgrip Cement (U.S.A. only) to the inside surface of each handlebar grip [1] and to the clean surfaces of the handlebar. Wait 3 – 5 minutes and install the grips. Rotate the grip for even application of the adhesive.

Install new grip ends [2] by aligning the tabs [3] with the holes in the handlebar.



TM1/FM1/FM2 models: Align the locating pin on the switch housing with the hole in the handlebar.

Install the brains lever bracket (2) and bolder (2) with the

Install the handlebar switch [1]. Tighten the upper screw

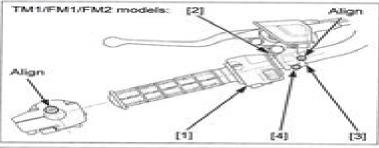
first, then tighten the lower screw.

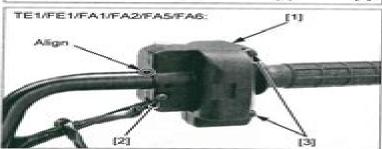
Align the edge of the bracket with the punch mark on the handlebar.

Install the brake lever bracket [2] and holder [3] with the punch mark [4] facing up. Tighten the upper screw first, then tighten the lower screw.

TE1/FE1/FA1/FA2/ FA5/FA6: Align the seam of the switch with the punch mark on the handlebar.

Install the handlebar switch [1]. Tighten the inside screw [2] first, then tighten the outside screws [3].





Honda Trx 420 Repair Manual

Mark Steyvers

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