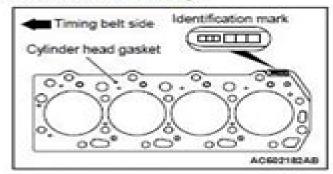
A CAUTION

The thickness of the original cylinder head gasket is selected according to protrusion amount of the piston. Therefore, If the cylinder block, piston, connecting rod or crankshaft is replaced, the protrusion amount may be changed. Always select a correct gasket by measuring the protrusion amount (Refer to GROUP 11B – Cylinder Head and Valves P.11B-46).



When replacing the cylinder head gasket only, confirm the gasket identification mark, and then select a replacement part according to the following table.

<Except Euro5>

| Specification | Identification mark (fitted thickness mm) | Thickness of selected gasket (when tightened) mm |
|---------------|--|---|
| A | D5-205 | 0.95 ± 0.04 |
| В | D5-206 | 1.00 ± 0.04 |
| С | D5-207 | 1.05 ± 0.04 |

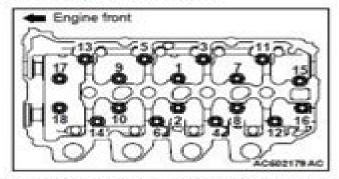
<Euro5>

| | Specification | Identification mark (fitted thickness mm) | Thickness of selected gasket (when tightened) mm |
|---|---------------|--|---|
| Ì | A | D5 - 819 | 1.07 ± 0.04 |
| | D. CIN . | D5 - 996 | |
| 4 | Pur BAN | Di adiabana | 1.12 ± 0.04 |
| ă | CERS PUREDE | D5 - 998 | 1.17 ± 0.04 |

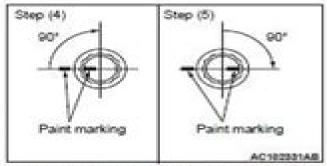
>>B<< CYLINDER HEAD BOLTS INSTALLATION

A CAUTION

- Before installing the cylinder head bolt, check the number of punch marks on its head. (the bolt is reusable if it is four or less.) The number of punch marks corresponds to that to times the bolt has been tightened to the plastic area. If the bolt has five punch marks, replace it.
- Set the cylinder head bolt washer with its shear droop toward the bolt head.
- Apply a small amount of engine oil to the thread of the bolts and to the washers.



- Tighten the cylinder head bolts in the following procedures.
 - Tighten the bolts to 78 ± 2 N·m in the order shown.
 - (2) Loosen the bolts fully in the reverse sequence to that shown.
 - (3) Tighten the bolts to 29 ± 2 N·m in the order shown.



(4) Apply a paint mark to the heads of the cylinder

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KJ Lindholm-Leary

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