







Extension Table

The extension table provides added sewing surface and can be easily removed for free arm sewing.

Detaching the table:

Pull the table away from the machine.

Attaching the table:

Push the extension table until it snaps into the machine.

Advantages and uses of free arm sewing:

- Avoid fabric bunching around the needle when bartacking to reinforce pockets, plackets and waistlines.
- For stitching sleeves, waistbands, pant legs or any circular garment area
- For darning socks or mending knees, elbows or areas of wear in children's clothes

Standard Accessories

- (1) Zipper foot
- (2) Sliding buttonhole foot
- (3) Hemmer foot
- 4) Bobbins
- Set of needles
- (6) Seam ripper
- (7) screwdriver
- (8) Oil
- (9) Hem guide



Accessories Storage Box

Sewing accessories are conveniently located in the extension table.

Accessories storage box

Janome 415 User Manual

Thomas Griffiths

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The Oxford Handbook of Business History Geoffrey Jones, Jonathan Zeitlin, 2008-01-25 This Handbook provides a state of the art survey of research in business history Business historians study the historical evolution of business systems entrepreneurs and firms as well as their interaction with their political economic and social environment They address issues of central concern to researchers in management studies and business administration as well as economics sociology and political science and to historians They employ a range of qualitative and quantitative methodologies but all share a belief in the importance of understanding change over time The Oxford Handbook of Business History has brought together leading scholars to provide a comprehensive critical and interdisciplinary examination of business history organized into four parts Approaches and Debates Forms of Business Organization Functions of Enterprise and Enterprise and Society The Handbook shows that business history is a wide ranging and dynamic area of study generating compelling empirical data which has sometimes confirmed and sometimes contested widely held views in management and the social sciences The Oxford Handbook of Business History is a key reference work for scholars and advanced students of Business History and a fascinating resource for social scientists in general The Unique Manual of Facts and Figures, of the Regular Life Ins. Companies, and Their Dividends, 1916 Japan Company Handbook ,2001 Official Gazette of the United States Patent and Trademark Office United States. Patent and Trademark Office, 2000 Index of Patents Issued from the United States Patent and Trademark Office, 1991 **Index of Patents Issued from the United States Patent Office** United States. Patent Office, 1973 Official Gazette of the United States Patent and Trademark Office ,1986 Threads Magazine ,2002 Official Gazette of the United States Patent Office United States. Patent Office, 1966 Journal of the Assembly, Legislature of the State of California California. Legislature. Assembly, 1973

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