

Lexus ES 350 Workshop Manual

2M-12

2M-12 ENGINE MECHANICAL — ENGINE FRONT OIL SEAL

ENGINE FRONT OIL SEAL

COMPONENTS



2M-12

2M-12 ENGINE MECHANICAL — ENGINE FRONT OIL SEAL



- (b) Using a screwdriver, pry out the oil seal.
NOTICE:
After the removal, check the crankshaft for damage. If it is damaged, smooth the surface with 400-grit sandpaper.

- (c) Screwdriver tip before use.



INSTALLATION

INSTALL TIMING CHAIN CASE OIL SEAL

- (a) Apply MP grease to a new oil seal lip.
(b) Using SST and a hammer, tap in the oil seal until its surface is flush with the timing chain cover edge.
SST: 0K216-40011 (0K216-40011)
Oil seal lip in depth:
8 to 1 mm (0.3 to 0.039 in.)

- NOTICE:**
• Keep the lip free of foreign matter.
• Do not tap the oil seal at an angle.

2. INSTALL CRANKSHAFT PULLEY

- (a) Align the pulley set key with the key groove of the pulley, and slide on the pulley.

- (b) Using SST, install the pulley bolt.
SST: 0K213-70011 (0K213-70020), 0K330-40001
Torque: 200 N·m (2,000 kgf·cm, 154 ft·lb)

3. INSTALL V-RIBBED BELT (See page 2M-7)

4. INSTALL V-BANK COVER SUB-ASSEMBLY (See page 2M-40)

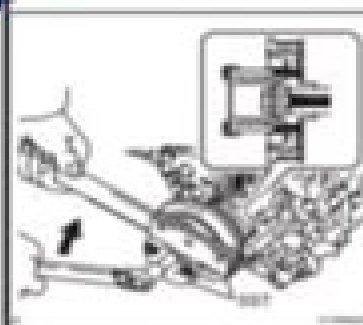
5. INSTALL ENGINE ROOM SIDE COVER LH (See page 2M-50)

6. INSTALL ENGINE ROOM SIDE COVER RH (See page 2M-50)

7. INSTALL COOL AIR INTAKE DUCT SEAL (See page 2M-50)

8. INSTALL FRONT FENDER APRON SEAL RH

9. INSTALL FRONT WHEEL RH Torque: 155 N·m (1,550 kgf·cm, 75 ft·lb)



Es 350 Service Manual

David Kirk



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