

- For circuits with refrigerant injection for additional cooling and / or for greater system volumes: Direct monitoring by means of an oil level monitor in the oil separator (optional accessory) is recommended.

3 Lubricants

Apart from the lubrication it is also the task of the oil to provide dynamic sealing of the rotors. Special demands result from this with regard to viscosity, solubility and foaming characteristics. Copeland approved oils may therefore be used only.

Important instructions

- Observe the application limits of the compressors.
- The lower limit value of the discharge gas temperature (140°F) is a reference value only. It must be ensured by sufficient suction super-heat that the discharge gas temperature is at least 54°F (R134a, R404A / R507A min. 38°F) above the condensing temperature.
- Ester oils Solest 170 (for HFC refrigerants) and CPA214-320 (for R22) are very hygroscopic. Special care is therefore required when dehydrating the system and when handling open oil containers.
- A corrected design may be necessary for direct-expansion evaporators with finned tubes on the refrigerant side (consultation with manufacturer).

The above information corresponds to the present state of our knowledge and is intended as a guide for general applications. This information does not have the purpose of confirming certain oil characteristics or their suitability for a particular case.

4 Integration into the refrigeration circuit

Compact screw compressors are well suited for integration in factory-assembled plants (liquid chillers and air conditioning units). Their use in extended systems is also possible, for example, with remotely installed condenser.

Systems with multiple compressors should preferably be designed with individual circuits. Parallel compound is possible, but requires a special oil equalizing system by means of oil level control.

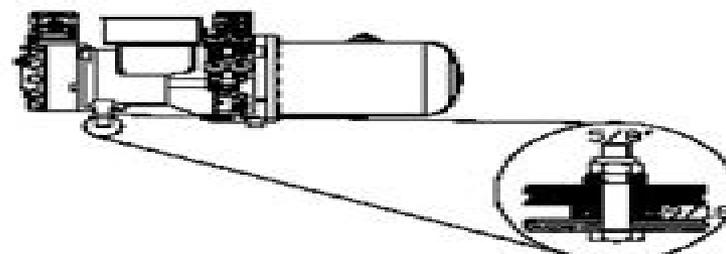


Figure 5
Mounting and installation

4.1 Mounting the compressor

With stationary systems the compressor has to be installed horizontally.

In case of marine application, mounting in direction of the longitudinal axis of the boat may be required. Detailed layout recommendation can be provided upon request.

Anti-vibration mountings

Rigid mounting of the compressor is possible. The use of anti-vibration mountings especially matched to the compressors is recommended, however, to reduce the transmission of body related noise.

With direct mounting on water cooled condensers:

CAUTION!

Do not mount the compressor directly on the condenser. Do not use the condenser structural member! Damage of the condenser is possible (fatigue fractures). Use anti-vibration mountings!

The installation of the anti-vibration mountings is shown in figure 5. The bolts should only be tightened until slight deformation of the upper rubber disc is just visible.

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