

system, which are used extensively in industry and factories are commonly plumbed with compressed air or compressed inert gases.

### 3. Pneumatic Circuit

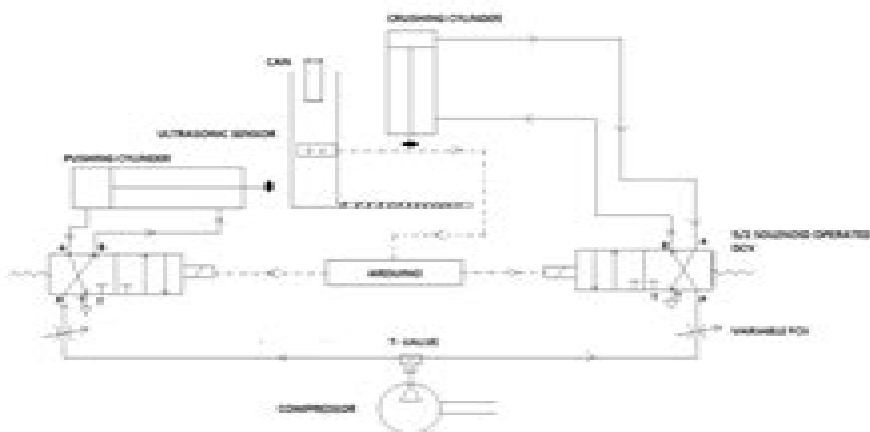


Figure 3.1. Neutral position of Pneumatic Circuit.

### 4. Design & Calculation

The main aim of this is to study the complete design of Automatic can crusher machine. We have to design pushing and crushing cylinder.



Figure 4.2 Double acting Cylinder

#### i. Force generated by crushing cylinder

1. Diameter of the cylinder-37.5 mm
2. Diameter of the piston rod-10 mm
3. Operating pressure range-1-9 bar
4. Endurance pressure-10 bar

$$F = P \times A$$

$$A = 3.14 / 4 \times D^2$$

$$A = 3.14 / 4 \times 37.5^2$$

$$A = 1105 \text{ mm}^2 = 1.105 \times 10^{-3} \text{ m}^2$$

$$P = F/A$$

$$6.5 \times 10^5 = F / (1.104 \times 10^{-3})$$

$$F = 717.90 \text{ N}$$

Force during retracting stroke:-

$$P = F / (A-a)$$

$$1 \times 10^5 = F / (1.104 \times 10^{-3} - 7.853 \times 10^{-5})$$

$$F = 102.54 \text{ N}$$

#### ii. Forces acting on pushing cylinder

1. Diameter of the cylinder-15 mm
2. Diameter of the piston rod- 7 mm
3. Operating pressure range-1-9 bar
4. Endurance pressure-10 bar

$$\text{Force during extending stroke:- } F = P \times A$$

$$A = 3.14 / 4 \times D^2$$

$$A = 3.14 / 4 \times 15^2$$

$$A = 176.625 \text{ mm}^2 = 1.761 \times 10^{-4} \text{ m}^2$$

$$6.5 \times 10^5 = F / (1.761 \times 10^{-4})$$

$$F = 114.465 \text{ N}$$

Force during retracting stroke:-

$$P = F / (A-a)$$

# Motor Can Crusher Project Report

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