◆ 1301: COMMUNICATION ERROR(SERVO)

This alarm occurs if there is a communication error between the ACP30 board and the ACP31 board.

Sub Code	Meaning	Cause	Remedy
0	Communication status error	Connection failure	1. Turn the power OFF then back ON. 2. If the alarm occurs again, replace the controller. Save the CMOS.BIN before replacement to be safe.
		CPS01 board failure	1. Turn the power OFF then back ON. 2. If the alarm occurs again, replace the controller. Save the CMOS.BIN before replacement to be safe.
		ACP31 board failure	1. Turn the power OFF then back ON. 2. If the alarm occurs again, replace the controller. Save the CMOS.BIN before replacement to be safe.
		ACP30 board failure	1. Turn the power OFF then back ON. 2. If the alarm occurs again, replace the controller. Save the CMOS.BIN before replacement to be safe.
		Other	If the alarm occurs again, save the CMOS.BIN, and then contact your Yaskawa representative about occurrence status (operating procedure).
1	Watchdog timer error	Connection failure	1. Turn the power OFF then back ON. 2. If the alarm occurs again, replace the controller. Save the CMOS.BIN before replacement to be safe.
		CPS01 board failure	1. Turn the power OFF then back ON. 2. If the alarm occurs again, replace the controller. Save the CMOS.BIN before replacement to be safe.
		ACP31 board failure	1. Turn the power OFF then back ON. 2. If the alarm occurs again, replace the controller. Save the CMOS.BIN before replacement to be safe.
		ACP30 board failure	1. Turn the power OFF then back ON. 2. If the alarm occurs again, replace the controller. Save the CMOS.BIN before replacement to be safe.
		Other	If the alarm occurs again, save the CMOS.BIN, and then contact your Yaskawa representative about occurrence status (operating procedure).
3	Communication status error	Connection failure	1. Turn the power OFF then back ON. 2. If the alarm occurs again, replace the controller. Save the CMOS.BIN before replacement to be safe.
		CPS01 board failure	1. Turn the power OFF then back ON. 2. If the alarm occurs again, replace the controller. Save the CMOS.BIN before replacement to be safe.
		ACP31 board failure	1. Turn the power OFF then back ON. 2. If the alarm occurs again, replace the controller. Save the CMOS.BIN before replacement to be safe.
		ACP30 board failure	1. Turn the power OFF then back ON. 2. If the alarm occurs again, replace the controller. Save the CMOS.BIN before replacement to be safe.
		Other	If the alarm occurs again, save the CMOS.BIN, and then contact your Yaskawa representative about occurrence status (operating procedure).

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