

### 9-3. Ignition timing

#### 9-3-1. Description

Ignition timing greatly affects engine power and engine life. It is necessary for ignition timing to be adjusted properly at all times.

#### 9-3-2. Inspection

1. Turn the crankshaft in the running direction, which is counterclockwise when viewed from the A.C. generator side. If the contact breaker opens when the ignition timing marks on the rotor and stator are aligned, the ignition timing is correct. The maximum contact point gap is 0.35mm (0.014 in.) Red and black marks are stamped on the rotor.

Block mark: for right cylinder, right contact points.

Red Mark: for left cylinder, left contact points.

2. Checking with dial gauge and timing tester

Fit a timing gauge into the spark plug hole.

Confirming the contact points opening timing with a timing tester, set the ignition timing when the piston is 3.62mm (0.1425 in.) before Top Dead Center. This is 27° before T.D.C. The piston position can be checked by reading the timing gauge dial indicator. Repeat the procedure for the other cylinder.



Fig. 9-3-1 Ignition timing corresponding marks



Fig. 9-3-2 Checking ignition timing

# Kenworth T20service Manual

**Kenworth Ltd**



## **Kenworth T20service Manual:**

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