

Metric Thread Specification Chart

Thread Callout	Thread Pitch (mm)	Male Thread O.D (mm)	Male Thread O.D (inches)	Female Thread I.D (mm)	Female Thread I.D (inches)
M8 X 1.0	1.0	8.0	0.315	6.9	0.272
M10 X 1.0	1.0	10.0	0.394	8.9	0.35
M10 X 1.5	1.5	10.0	0.394	8.4	0.331
M12 X 1.0	1.0	12.0	0.472	10.9	0.429
M12 X 1.5	1.5	12.0	0.472	10.4	0.409
M14 X 1.5	1.5	14.0	0.551	12.4	0.488
M16 X 1.5	1.5	16.0	0.63	14.4	0.567
M18 X 1.5	1.5	18.0	0.709	16.4	0.646
M20 X 1.5	1.5	20.0	0.787	18.4	0.724
M22 X 1.5	1.5	22.0	0.866	20.4	0.803
M24 X 1.5	1.5	24.0	0.945	22.4	0.882

Greenfield Handbook Metric Screw Thread Manual

Julia Schneider



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