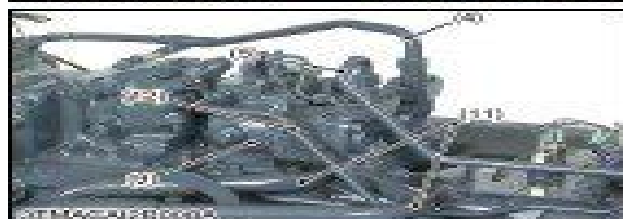
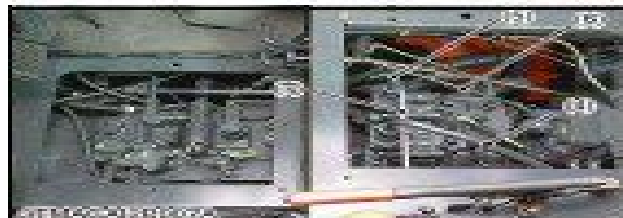
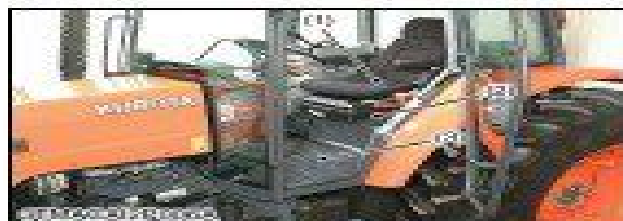


(3) Removing PTO Clutch Valve



Gear Pump and Pump Base Assembly

1. Remove the seat (1) and floor cover (2).
2. Remove the floor mat (3) and inspection plate under the floor mat.
3. Remove the delivery pipe 1 (4) and delivery pipe 2 (5).
4. Remove the lowering speed adjusting rod (6).
5. Disconnect the parking brake cable (7).
6. Disconnect the PTO clutch cable (8).
7. Disconnect the suction pipes (11).
8. Remove the pump base (9) with gear pump.

(When reassembling)

- Apply liquid gasket (Three Bond 1208C or equivalent) to joint face of transmission case and valve assembly.
- Replace the oil pipes (10) with new ones.
- Be sure to check the PTO clutch lever movement. (Refer to "[1] CHECKING AND ADJUSTING" in this section.)

Tightening torque	Delivery pipe 1 and 2 retaining nut	108 to 117 N·m 11.0 to 12.0 kgf·m 79.5 to 86.7 lbf·ft
	PTO pipe retaining nut	30 to 39 N·m 3.0 to 4.0 kgf·m 22 to 28 lbf·ft
	Pump base mounting nut	75 to 90 N·m 7.5 to 9.2 kgf·m 55 to 65 lbf·ft

(1) Seat

(2) Floor Cover

(3) Floor Mat

(4) Delivery Pipe 1

(5) Delivery Pipe 2

(6) Lowering Speed Adjusting Rod

(7) Parking Brake Cable

(8) PTO Clutch Cable

(9) Pump Base

(10) Oil Pipe

(11) Suction Pipe

(12) PTO Pipe

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