



TRANSMISSION



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Checking Charge Relief Pressure

CAUTION

- When checking, park the machine on flat ground, apply the parking brake.

NOTE

- Use a new transmission oil filter.
- Remove the hex, socket head plug from P2 port.
- Assemble adapter (88 (J7714-S0281)) and thread port (J7714-S0241) with the gasket between them.
- Install the assembled adapter (88) and thread port to P2 port.
- Install the cable, thread port in relief valve oil pressure tester and the pressure gauge to threaded port in valve.
- Run the engine at maximum speed.
- Place the range gear shift lever in neutral.
- Release the HST pedal to set in neutral, and measure the charge pressure.
- If the measurement is not within the factory specifications, check charge relief valve (See page 3-637) or adjust with adjusting stem (3).

(Reference)

- Thickness of adjusting stem (4) : 0.5 mm (0.02 in.)
- Pressure change per 0.5 mm (0.02 in.) of stem :
Approx. 0.1 MPa
0.00 kgf/cm²
0.07 psi
- Because of the setting pressure of filter protective relief valve (5) is about 3.0 MPa (3.0 kgf/cm², 43 psi) more than the charge relief valve (5), the number of plunger for filter protective relief valve should be 4 to 5 more than charge relief valve.

Charge pressure (at atmospheric oil level) 15 (100 in. Hg) (1)	Factory spec.	0.35 to 0.55 MPa (3.5 to 5.5 kgf/cm ²) 50 to 80 psi
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NOTE

- Use pressure gauge is 0 MPa (0 kgf/cm², 71.1 psi) full scale. (When reassembling)

- Install the hex, socket head plug to the P2 port with O-ring.

- (1) P1 Port
- (2) P2 Port
- (3) P3 Port
- (4) Adjusting Stem
- (5) Filter Protective Relief Valve
- (6) Charge Relief Valve

continued

[2] DISASSEMBLING AND ASSEMBLING

- Before proceeding this section, disassembling the Loader Assembly and Frames. (Refer to Section 10)

(1) Clutch Housing and HST

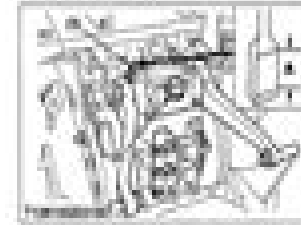
(A) Separating Clutch Housing



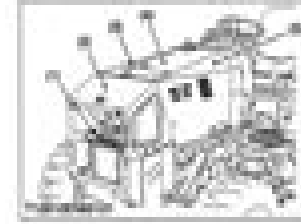
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Draining the Transmission Fluid

- Place oil pans underneath the transmission case.
- Remove the drain plugs (1).
- Drain the transmission fluid.
- Remove the drain plugs (1).

(When refilling)

- Fill oil from filling port after removing the filling plug (2) with loosening the upper nut on the dipstick (3).
- After turning the engine for few minutes, stop it and check the oil level again, add the fluid to prescribed level if it is not correct level.

Transmission fluid capacity	At 1 15.5 to 16.5 gal. 59.1 to 63.5 gal.
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IMPORTANT

- Use only KUBOTA SUPER-UDT fluid. Use of other oils may damage the transmission or hydraulic system. Refer to "LUBRICANTS, FUEL AND COOLANT". (See page 3-4.)
- Do not mix different brands of fluid together.

- (1) Drain Plug
- (2) Filling Plug
- (3) Nut
- (4) Oil level is acceptable within this range.

continued

Battery, Hood, Side Cover and Bumper

- Disconnect the battery ground-cord (1).
- Remove the side covers (2, 3).
- Remove the hood (2).
- Remove the fuel cap and remove the terminal (4).
Remove the fuel cap.

NOTE

- When disconnecting the battery cable, disconnect the ground cord first, when connecting, positive cord first.

- (1) Battery Ground Cord
- (2) Hood
- (3) Side Cover (R)
- (4) Bumper
- (5) Side Cover (L)

continued

Kubota L48 Shop Manual

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Kubota L48 Shop Manual:

Unveiling the Magic of Words: A Overview of "**Kubota L48 Shop Manual**"

In a world defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their ability to kindle emotions, provoke contemplation, and ignite transformative change is actually awe-inspiring. Enter the realm of "**Kubota L48 Shop Manual**," a mesmerizing literary masterpiece penned by a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve to the book is central themes, examine its distinctive writing style, and assess its profound affect the souls of its readers.

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