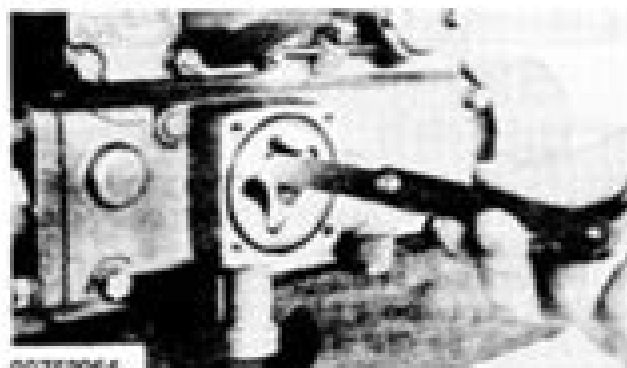
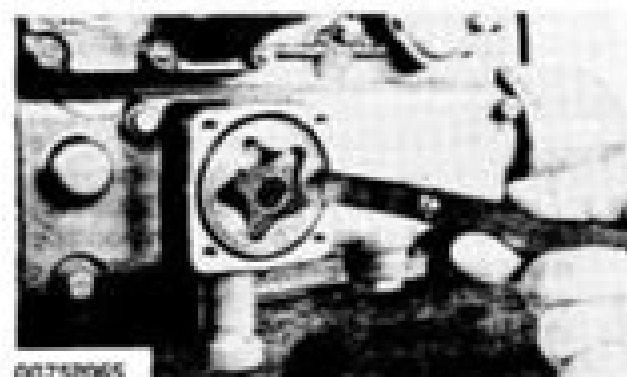


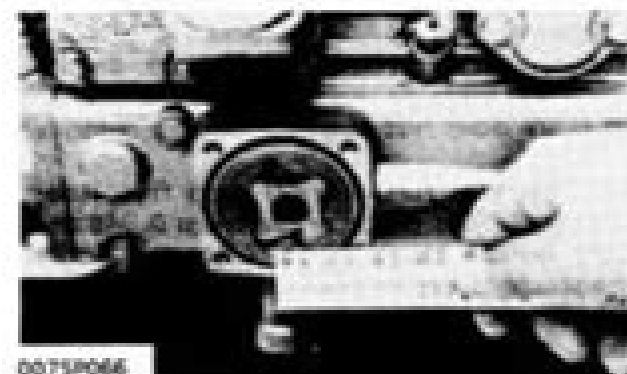
[5] OIL PUMP



0075P064



0075P065



0075P066

Oil Pump (Trochoid Pump)

1) Checking Rotor Lobe Clearance

1. Insert a feeler gauge into the gap between the inner and outer rotor and measure the clearance.
2. If the measurement exceeds the reference value, replace.

	ZB500-GL ZB600-GL ZB500-GL-S ZB600-GL-S	ZB400-GL ZB400-GL-S
Reference value	0.09 to 0.16 mm 0.0035 to 0.0063 in.	0.15 mm or less 0.0059 in.

2) Checking Radial Clearance between Outer Rotor and Pump body

1. Insert a feeler gauge into the gap between the oil pump body and the outer rotor and measure the clearance.
2. If the measurement exceeds the reference value, replace.

	ZB500-GL ZB600-GL ZB500-GL-S ZB600-GL-S	ZB400-GL ZB400-GL-S
Reference value	0.09 to 0.16 mm 0.0035 to 0.0063 in.	0.15 mm or less 0.0059 in.

3) Checking End Clearance between Rotor and Cover

1. Paste a press gauge to the surface of the gear with grease.
2. Attach the cover.
3. Gently remove the cover. Measure the clearance by placing the gauge(paper) on the press gauge where it is crushed.
4. If the measurement is not within the reference value, replace.

	ZB500-GL ZB600-GL ZB500-GL-S ZB600-GL-S	ZB400-GL ZB400-GL-S
Reference value	0.11 to 0.15 mm 0.0041 to 0.0059 in.	0.02 mm to 0.06mm 0.008 to 0.0024 in.

Kubota Gl Series Manual

Reiner Labitzke



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Table of Contents Kubota Gl Series Manual

1. Understanding the eBook Kubota Gl Series Manual
 - The Rise of Digital Reading Kubota Gl Series Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Gl Series Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Gl Series Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Gl Series Manual

- Personalized Recommendations
- Kubota G1 Series Manual User Reviews and Ratings
- Kubota G1 Series Manual and Bestseller Lists
- 5. Accessing Kubota G1 Series Manual Free and Paid eBooks
 - Kubota G1 Series Manual Public Domain eBooks
 - Kubota G1 Series Manual eBook Subscription Services
 - Kubota G1 Series Manual Budget-Friendly Options
- 6. Navigating Kubota G1 Series Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota G1 Series Manual Compatibility with Devices
 - Kubota G1 Series Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota G1 Series Manual
 - Highlighting and Note-Taking Kubota G1 Series Manual
 - Interactive Elements Kubota G1 Series Manual
- 8. Staying Engaged with Kubota G1 Series Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota G1 Series Manual
- 9. Balancing eBooks and Physical Books Kubota G1 Series Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota G1 Series Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota G1 Series Manual
 - Setting Reading Goals Kubota G1 Series Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota G1 Series Manual

- Fact-Checking eBook Content of Kubota G1 Series Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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