

13.8 MEASURING PERFORMANCES OF SWING BEARING

(1) Purpose

Measure the gap between the lower frame and the bottom face of the swing bearing and estimate the degree of wear of the swing bearing.

(2) Condition

Firm, level ground

The swing bearing mounting bolts are not loosened.

The swing bearing is lubricated well, not making abnormal sound during turning.

(3) Preparation

1.

Install a dial indicator to the magnetic base and fix it to the lower frame.

2.

Direct the upper swing body and the lower frame toward the travel direction, bring the probe of the dial indicator in contact with the bottom surface of the outer race on the swing body side and set the reading at zero.

(4) Measurement 1

(Measuring position 1 and 2)

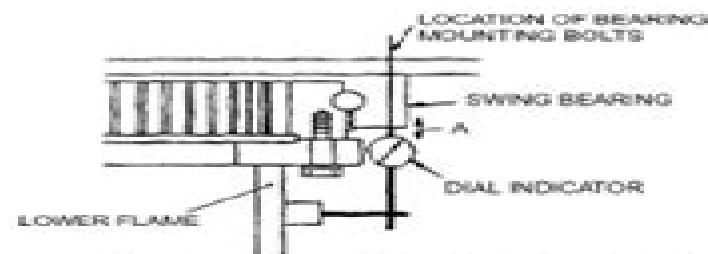
1.

Measure the displacement of the outer race in the axial direction in position 1 [The arm at 90 degrees to 110 degrees and the crawler front is lifted by attachment about 30cm (1ft)] and in position 2, using a dial indicator.

(5) Measurement 2 (Measuring position 3)

1.

Retract the arm cylinder fully and extend the bucket cylinder fully. And move the boom so that the arm top pin is positioned at same height with boom foot pin. Then swing the bucket right and left by man power. But in this case, the gap of the attachment is included.



How to measure the axial play of swing bearing



Measuring position 1

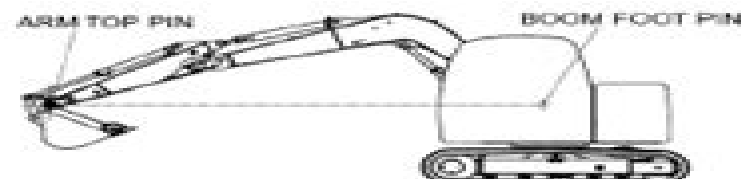


Measuring position 2

Axial play of swing bearing

Unit : mm (in)

Measuring position	Standard value	Reference value for remedy	Service limit
A	0.5~1.5 (0.02~0.06)	1.9~2.9 (0.07~0.11)	3.0 (0.12)~



Measuring position 3

Right and left movement of the tip of bucket

Unit : mm (in)

Measuring position	Standard value	Reference value for remedy	Service limit
Bucket tip toe	30~45 (1.2~1.8)	125 (4.9)	150 (5.9)

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Lei Huang



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