



# DDL-227 MODEL DDL-555 SINGLE NEEDLE LOCKSTITCH INDUSTRIAL SEWING MACHINE

## INSTRUCTION BOOK

Use instructions book carefully in order to operate it in the correct and efficient manner.

### CAUTIONS BEFORE OPERATION

1. Never operate the machine before filling up the oil reservoir with the lubricating oil.
2. Always let the machine run in the reverse direction. (The handwheel must rotate in the counter-clockwise direction when viewed from the pulley side.)
3. Operate the machine at about 4,000 r.p.m. for model DDL-227 and 4,500 r.p.m. for DDL-555 in the first few months after setting up.

### CAUTIONS IN OPERATION

1. Never put your fingers under the needle while the machine is "on" or operate the machine.
2. Never put your fingers into the thread take-up lever cover.
3. Never turn on the handwheel before the machine completes one cycle.
4. Never touch the motor stop button until the motor has completely stopped.
5. Never bring your fingers or hair close to, or place anything on the handwheel, V-belt, bottom wheel, wheel or motor during operation. It may lead to serious personal injury.
6. If your machine is provided with a left cover, finger guard and eye guard, never operate your machine with any of them removed.

### 1. INSTALLATION



- **Attaching the oil reservoir**  
Insert the oil reservoir into the hole in the machine body. It is supported by four screws of the opening in the machine body. Turn the screws clockwise to attach the reservoir to the machine body. The place of screws is shown in the picture.

### 2. LUBRICATION



- **Insert finger** into the hole in the machine body, insert a screw, turn finger on the side and place the machine body so that it seats in the four positions in four corners.

### 2. LUBRICATION



- **Before operating the machine**  
1. Fill the oil reservoir up to the "FULL" mark indicated on it.
- 2. Add the oil when the oil level comes down the "LOW" mark.
- 3. As long as the oil reservoir is properly filled up with the lubricating oil, you will see the oil splashing on the inner surface of the oil sight window while the machine is running. When the oil sight window is empty, add the lubricating oil to the sight window. It is better to add the oil when the machine is running.



- **Lubrication of the components in the face plate**  
The amount of oil fed to the front components is adjusted by the screw. Turning the screw clockwise will increase the supply of oil. Turning the screw counter-clockwise will decrease the supply of oil.
- **Lubrication of the hook components**  
The amount of oil fed to the hook components is adjusted by turning the adjustment screw. Turning the screw clockwise will increase the supply of oil. Turning the screw counter-clockwise will decrease the supply of oil.

CAUTION: Do not use insufficiently lubricated these machines.

# Juki Ddl 555 User Manual

**Lei Shi**



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