

8215. Se upp till att röt slip användes för vinstilladen. Fästing slip kan bl. a. dras nedåt, som överför maskkraften från vinstilla till vinstilladen.

1. Isolat i kopplingsbandaget skall vara 1-2 mm se fig. 3. Justering görs med justerkraven vid kopplingsbandaget på följande sätt:

- a. Isolaterns lösn.
- b. Justerkraven drivas ut något var.
- c. Isolatern drags åter fast.



Fig. 3

Isolat på kopplingsarmen skall justerat vara 12-15 mm. se fig. 4. För isolat skall till 3-4 mm vid justering ska vilket tillgås en. Följande se fig. 5.



Fig. 4



Fig. 5

- a. Tita slipverksinställningen med fett.
- b. Ligg ingången plant på den vänstra sida.
- c. Laga skruvarna som håller kugan och lyft ut den.
- d. Drag ut den i centrum på kopplingen befintliga laggen och tag bort en av de tunga skruvarna, som efter smörjda kugghjulen.
4. Då motorn är frilagd skall vinstilladen på den handskadade motorn vara vinkel-  
rett med motorns längsriktning. En justering görs med justerkraven på vinstillag-  
get på storn. På den förskadade motorn är förskjutningsordningen inbyggd i motorn.
5. För en motor skall till vinstilladen justering under infästningsstaden, då bl. a. kug-  
ghjulet vinkelrätt skall sluta in i vinstilladen för den vid justering i förpassaren förord-  
nad med en vinstilladsmotoren se fig. 6. Om motorn efter denna justering visar sig  
vinkla för mycket börda ändras ställningen vilket regleras av lockarna, skall man-  
stället lyfta ut mot en vinstillad.

# Instruktions Manual Till Vp 29

**A Gutmann**



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