

Quality water is vital to your operation.

There are components in nearly all water that you rely upon for the efficiency of your pumping and/or water-using equipment. Most is a natural mineral and as it passes through soil and limestone it picks up minerals. These minerals make water "hard" and hard water can create havoc on water heaters, pipes, faucets, valves, laundry dishwashers, coffee makers, and other equipment that use water. Customers report the resulting hard water can clog pipes and impede flow.

Calcium and magnesium, often suspended from water or combined with iron, can form hard, chalky deposits known as deposits. These deposits can plug pipes, reducing flow and heat transfer efficiency, requiring more energy to heat water. Low operation time efficiency can put maintenance and energy costs up.



The Ion Exchange Process

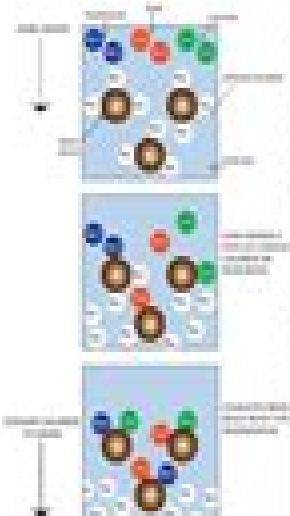
Water softeners use ion-exchange resins and regenerate through a system known as "ion exchange." Systems consist of two tanks: a resin tank and a brine tank. The resin tank contains a bed of negatively charged resin (non-ferrous beads) that are coated with sodium ions. Hardwater cations pass through the bed, the positively charged calcium (Ca⁺⁺) and magnesium

(Mg⁺⁺) ion exchange with sodium ions and are captured by the beads, leaving the sodium ions in the water. Since the sodium in the water is harmless to plumbing and equipment, the "soft" water is now ready for use by your operation.

During the exchange process, the sodium ions eventually replace those that capture the calcium in regeneration. To reset the exchange capacity, high concentration sodium chloride is drawn from the brine tank and passed through the resin bed. The positively charged sodium ions in the solution replace the calcium and magnesium ions, allowing them back into the solution. These functions can be done before the bed.

Measuring Grains of Hardness

Hardness of water is measured in grains per gallon (GPG) or pounds in grains per cubic foot (PPH). One GPG equals 171 grains. Highly favorable water with 0.5% of TDS water is considered hard. In certain industries applications the level of hardness can be less than water (5%) to determine the hardness of your water. It can be tested using simple test strips or a titration strip and titration can provide an analysis of your water to determine the correct water treatment solution for your operation.



| Water | Grain/Gallon | pph, or gpm |
|-------------|--------------|-------------|
| Soft | 0.0 | 0.00 |
| Typing Hard | 1.0 to 3.0 | 171 - 513 |
| Medium Hard | 3.0 to 7.0 | 513 - 1197 |
| Hard | 7.0 to 10.0 | 1197 - 1710 |
| Very Hard | 10.0 + | 1710 + |

When a water softener has run its life, these softeners can easily regenerate meaning they will exchange sodium ions with calcium and magnesium ions, replace the magnesium and calcium water. These softeners can be flow tested they simply exchange hardness ions for sodium ions. Facilities, hospitals and nursing homes can allow the operators to test and order if your water are not affected by softening your water. For those who should consider a "Forever Water" system, it is a lifetime water treatment system.



Everpure, a Division of Pentair Water, is the worldwide leader in foodservice water treatment solutions.

Everpure is the worldwide leader in foodservice water treatment solutions and water management. Since 1983, our goal has been to help water users deliver consistent, safe, and healthy water. We have a proven, effective treatment solution to ensure the best quality water anywhere. And with commercial solutions to provide the absolute best service.

Quality

Our water softener system components have also passed these standards representing some of the most sophisticated found in water treatment systems including:



Fleck Controls have been manufacturing for superior quality water treatment systems for over 50 years. They're not the way in achieving technology for commercial and industrial water treatment systems, including they are the leader in water treatment systems.



Structural tanks have the industry's best highly advanced manufacturing facilities and over 40 years of experience. They ensure complete protection results, and more, using the flow or use the highest industrial plastic in their patented manufacturing process.

Selection

We offer a full line of commercial water softeners from small water treatment systems for your water treatment applications to large systems that flow rates of 100 gallons per minute and more than 100,000 gallons of hardness removal capacity. We have the most advanced and other water treatment solutions.



Features and Benefits

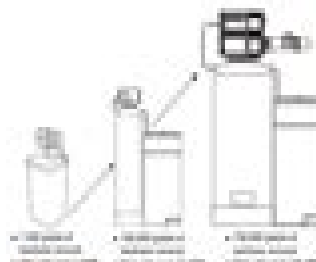
- Backed by Everpure's customer service, installation and service team.
- Hardness removal from 1,000 to 100,000 gpm.
- Floor-mounted regeneration minimizes salt, water and electrical costs.
- Advanced user-friendly controls that are simple to service.
- High-purity industrial water treatment with NSF approved polypropylene resin in stainless steel tank construction.

Applications

- Hospitals
- Manufacturing
- Beverage Operations
- Chemicals
- Canteens
- Laundry
- Water Treatment Plants
- Food Processing
- Breweries
- Water Quality Control
- Retail

Installation and Support

Our service centers are made up of companies who will ensure that your water system is installed professionally and efficiently. Products that are easy to install, due to the smart design and superior quality of our products. Products that have the same our "Technical Support Team" and our Everpure Water Authority. These resources will provide a quick response.



Warranty

Everpure water softener systems are warranted by the Pentair Water Authority. A standard warranty with a limited water treatment system warranty for a period of five (5) years from the date of shipment from our plant. Other water users can also enjoy our Everpure Service Network at 800.555.5571.

Everpure Qc2 User Guide

Sebastian Brünink



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