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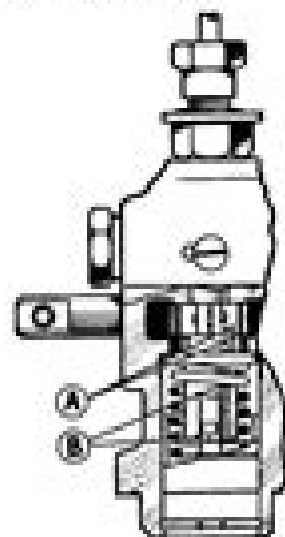


Fig. 13. Position of timing marks

4. Insert upper spring plate 11 and plunger 10 fitted with lower spring plate 13 and spring 12 into the pump barrel, taking care that the lug on the lower end of the plunger is fitted into the slot in the regulating sleeve 20 for which it is marked.
5. Insert plunger guide 8 and push up until a service pin may be fitted through the hole provided in the flange spigot, so that the spring ring 9 may be fitted into its groove.

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