

3C-7 Transfer:

Transfer Removal and Installation (LT-F400/F)

8827H13306004

Removal

- 1) Remove the generator cover. Refer to "Generator Removal and Installation in Section 1J (Page 1J-5)".
- 2) Remove the washer and transfer idle gear (1) with bearings.
- 3) Remove the shaft and transfer gear shift fork (2).
- 4) Remove the washer and transfer high gear (3).



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- 5) Remove the spacer (4).
- 6) Remove the washer and transfer selecting dog (5).



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- 7) Remove the snap ring (6).

Special tool

 : 09900-06107 (Snap ring pliers)

- 8) Remove the washer and transfer low gear (7).



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- 9) Remove the bushing (8) and washer (9).



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- 10) Remove the transfer gearshift cam assembly (10) and transfer gearshift shaft No.2 (11).



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- 11) Remove the transfer driven gear (12).



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- 12) Remove the transfer output shaft, if necessary. Refer to "Drive Bevel Gear Removal and Installation (LT-F400/F) in Section 3D (Page 3D-15)".

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N Colangelo



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