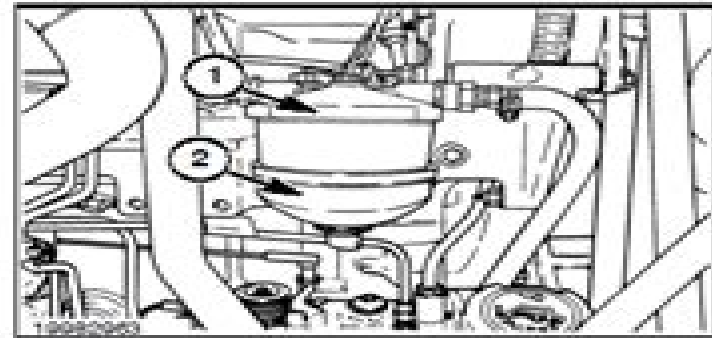


### SEDIMENT SEPARATOR

Positioned on the left hand side of the engine is the fuel sediment separator. The assembly consists of a cast head, 1, which is bolted to the engine, and a glass sediment separator, 2.

The fuel is fed into the sediment separator side of the head to be directed down and around the edges of the separator cone, the larger particles of dirt and water (which are heavier than fuel oil) are separated out and sink to the collecting bowl. The cleaned fuel is then fed into the fuel filter.



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### Op. 10 206 10 FUEL FILTER

The filter, 1, positioned on the right hand side of the engine behind the injection pump directs the fuel through the filter head to be directed down through the filter paper into the base chamber. The filtered fuel then flows up the center tube of the element to the filter head outlet and flows on to the injection pump.

The drain plug, 2, permits contaminated fuel to be drained from the filter.



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### THERMOSTART

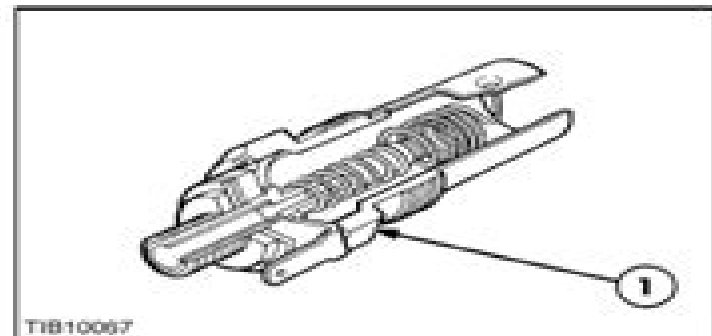
To aid engine starting in cold weather conditions, a thermostart system incorporating an integral reservoir system is available.

The thermostart system is made up of a plug assembly screwed into the intake manifold, a fuel line connected to the injector leak-off tube and an electrical circuit, connected to the ignition switch.

The plug assembly, 1, consists of a check valve and electrically heated element.

Fuel is gravity fed to the plug assembly and, when operating the key start/stop switch and the thermostart switch, the heater and "igniter" coils are both energized. The "heater" coil opens a check valve which allows diesel fuel to flow through the thermostart. The fuel is ignited by the "igniter" coil in the manifold, heating the intake manifold air prior to it entering the combustion chamber.

When the thermostart switch is released to the off



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# Ls180 Repair Manual

**Lei Huang**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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