







Rocker Arm and Push Rod

- Remove the rocker arm bracket screw. [BX1860, BX2360]
- Remove the rocker arm bracket nut. [BX2660]:
- Detach the rocker arm assembly (1).
- Remove the push rods (2).

(When reassembling)

When refitting the push rods (2) into the tappets (3), make sure the push rod locates correctly into the tappet seat.

After installing the rocker arm, be sure to adjust the valve elearance.

[BX1860, BX2360]

9.81 to 11.2 Nom. Tiightening torque. Rocker arm bracket screw 1.00 to 1.15 Rafres 7.24 to 8.31 lbf-ft

DECOMPOSITION

Tightening torque	Rocker arm bracket nut	22 to 26 N·m 2.2 to 2.7 kgf·m	
	ingreening sprque	Process ann oracket not	16 to 19 lbf-ft

- (1) Rocker Arm Assembly
- (2) Push Fled

W1063063

Cylinder Head and Cylinder Head Gasket

Loosen the pipe clamps (1), and remove the water return pipe

(3) Tappet

- 2. Remove the cylinder head screw in the order of (n) to (a) and remove the cylinder head.
- Remove the cylinder head gasket.

(When reassembling)

- Replace the cylinder head gasket with new one.
- When mounting the gasket, set it to the pin pipe holes. Take gare not to mount it reversely.
- The cylinder head should be free of scratches and dust.
- Install the cylinder head, using care not to damage the gasket.
- After applying engine oil to the thread of screws, tighten them in several steps and specified sequence (a) to (n).

- Do not use O-ring on the pin pipe.
- It is not necessary to retighten the cylinder head screw and to readjust valve clearance after engine warmed up.

[BX1860, BX2360]

		37.3 to 42.2 N·m
Tiightening torque	Cylinder head screw	3.8 to 4.3 kgf-m
		28 to 31 lb/-ft

[BX2660]

Tightening torque	Cylinder head screw	64 to 68 N·m 6.5 to 7.0 kgf·m 47 to 50 lbf·ft	
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- (1) Clamp (2) Reguen Pipe
- (3) Pin Pipe

n to a : To Loosen a to in : To Tighten

WH0777820

<u>Kubota Front Loader La243 Workshop Repair Service</u> <u>Manual</u>

Julia Schneider

Kubota Front Loader La243 Workshop Repair Service Manual:

Repair/Service Manuals, Tractor-Loader-Backhoe ,1973 Operator's, Organizational, Direct Support, General Support, and Depot Maintenance Manual (including Repair Parts Information and Supplemental Maintenance and Repair Parts Instructions) for Loader, Scoop Type, DED, 4 X 4, Articulated Frame Steer, 4 1/2 to 5 Cubic Yard (CCE), Clark Model 175 B, Type I with 4 1/2 Cu. Yd. Bucket, NSN 3805-00-602-5006, Clark Model 175, Type II with 5 Cu. Yd. General Purpose Bucket, NSN 3805-00-602-5013 ,1988

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