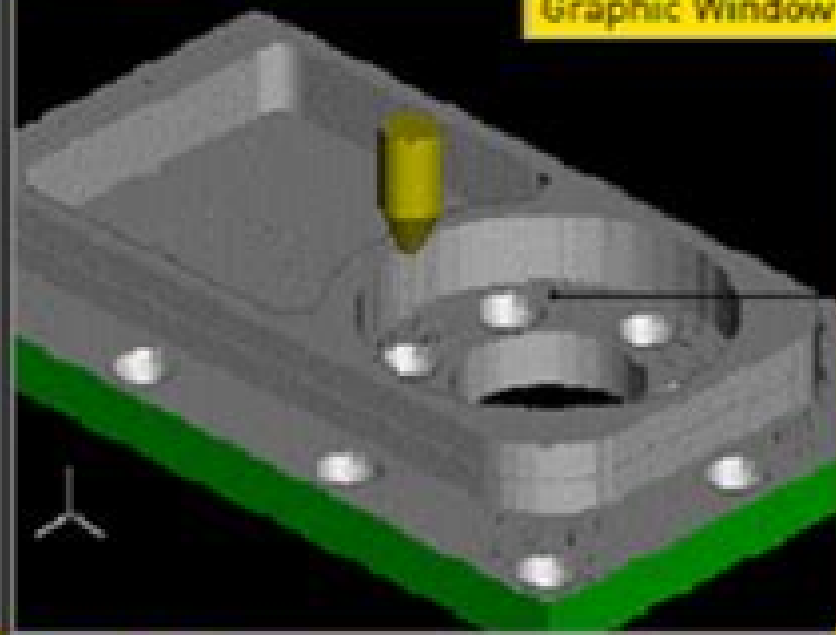


Machine Status Window



Graphic Window



Program Window

```

1 O0000 (L/CHC, HEN/02.0/3 )
2 G1700 G000, L1200, M0 )
3 G1710 G01, F000, S000, C0, M00, C0, F0, L1200, M00 )
4 F00 )
5 G1740 G10, L10, F1000, S000, C000, M0, F0, C0, Z0, )
6 )
7 G1700 T1, M0, M0, M0 )
8 G1702 M07, S1, M03, M0000, F000, F00, M0, C00, F000, M0,
  L0, M0, F0 )
9 M0, L0, M0, T1, M0 )
10 G1703 M05, M0000, M0, S0, F000, F00, F00, M0000
  S100, M0000, C00, L1, M0, T1, M03, M0 )
11 G1700 )
12 )
13 G1700 T1, M0, M0, M0 )
14 G1702 M07, S1, M03, M0000, F000, F00, M0, C00, F000, M0,
  L0, M0, F0 )
15 G1703 M05, M0000, M0, S0, F000, F00, F00, M0000
  S100, M0000, C00, L1, M0, T1, M03, M0 )
16 )
17 G1700 )
18 M00 )
  
```

Program window displaying the CNC program code (G-code) for the machining process.



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Yi-Tong Ma



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