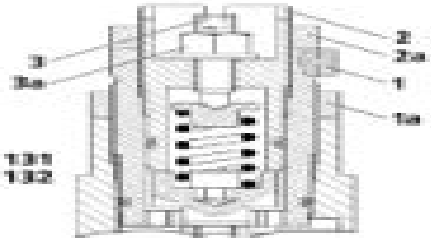
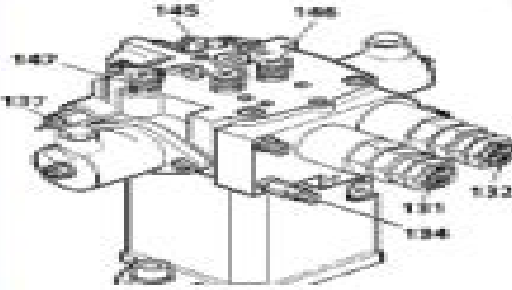


Test	Unit	Nominal value	Test point	Actual value	Value after adjust.	View Notes
12 Swing motor.						
Secondary pressures						
• Max. adjustm. P_{max} Swing right (valve 131)	bar	260^{+10}	145	<input type="text"/>	<input type="text"/>	Read P_{max} while countering Adjustment via screws 1
Swing left (valve 132)	bar	260^{+10}	146	<input type="text"/>	<input type="text"/>	
• Basic adjustm. P_{br} Swing right (valve 131)	bar	120^{+5}	145	<input type="text"/>	<input type="text"/>	Read P_{br} during deceleration without countering
Swing left (valve 132)	bar	120^{+5}	146	<input type="text"/>	<input type="text"/>	
• Characteristic $P_{sek} = P_{gap}$ (Not to be checked or readjusted under normal circumstances) Screw in PRT valve 134 for the duration of the test. Adjust servo pressure P_{st} via joystick to...						
Then adjust screw 3 of valves 131/132 so to have secondary pressure...	bar	14 ± 0.5	147	<input type="text"/>	<input type="text"/>	
Swing right (valve 131) =	bar	210^{+10}	145	<input type="text"/>	<input type="text"/>	
Swing left (valve 132) =	bar	210^{+10}	146	<input type="text"/>	<input type="text"/>	
Torque control character (adjustment at valve 137) Adjust servo pressure P_{st} via joystick to...	bar	10 ± 0.5	147	<input type="text"/>	<input type="text"/>	
• Then adjust the TC valve so to have high pressure =	bar	105 ± 10	145/ 146	<input type="text"/>	<input type="text"/>	
Working pressure P_{nc} (primary pressure) (adjustment at valve 134)						
• Swing right	bar	240^{+10}	145	<input type="text"/>	<input type="text"/>	
• Swing left	bar	240^{+10}	146	<input type="text"/>	<input type="text"/>	

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LL Leslie



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Table of Contents Liebherr R914c R924c Tracked Excavator Service Manual

1. Understanding the eBook Liebherr R914c R924c Tracked Excavator Service Manual
 - The Rise of Digital Reading Liebherr R914c R924c Tracked Excavator Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Liebherr R914c R924c Tracked Excavator Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Liebherr R914c R924c Tracked Excavator Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Liebherr R914c R924c Tracked Excavator Service Manual
 - Personalized Recommendations
 - Liebherr R914c R924c Tracked Excavator Service Manual User Reviews and Ratings
 - Liebherr R914c R924c Tracked Excavator Service Manual and Bestseller Lists
5. Accessing Liebherr R914c R924c Tracked Excavator Service Manual Free and Paid eBooks
 - Liebherr R914c R924c Tracked Excavator Service Manual Public Domain eBooks
 - Liebherr R914c R924c Tracked Excavator Service Manual eBook Subscription Services
 - Liebherr R914c R924c Tracked Excavator Service Manual Budget-Friendly Options
6. Navigating Liebherr R914c R924c Tracked Excavator Service Manual eBook Formats

- ePub, PDF, MOBI, and More
 - Liebherr R914c R924c Tracked Excavator Service Manual Compatibility with Devices
 - Liebherr R914c R924c Tracked Excavator Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Liebherr R914c R924c Tracked Excavator Service Manual
 - Highlighting and Note-Taking Liebherr R914c R924c Tracked Excavator Service Manual
 - Interactive Elements Liebherr R914c R924c Tracked Excavator Service Manual
 8. Staying Engaged with Liebherr R914c R924c Tracked Excavator Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Liebherr R914c R924c Tracked Excavator Service Manual
 9. Balancing eBooks and Physical Books Liebherr R914c R924c Tracked Excavator Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Liebherr R914c R924c Tracked Excavator Service Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Liebherr R914c R924c Tracked Excavator Service Manual
 - Setting Reading Goals Liebherr R914c R924c Tracked Excavator Service Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Liebherr R914c R924c Tracked Excavator Service Manual
 - Fact-Checking eBook Content of Liebherr R914c R924c Tracked Excavator Service Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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