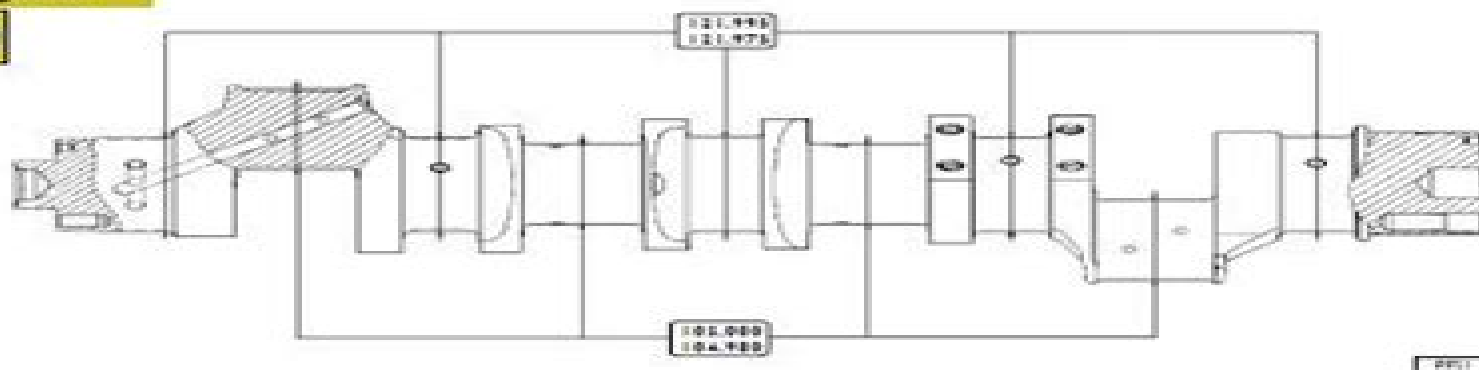


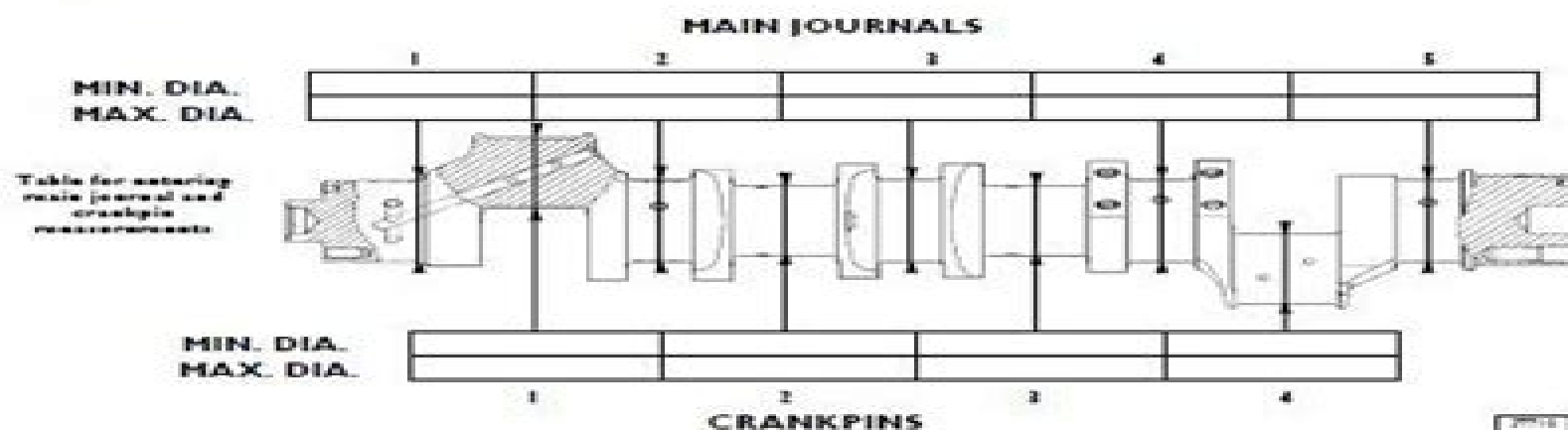
Figure 10



CRANKSHAFT JOURNAL DATA

Check the state of the main journals and crankpins of the crankshaft. They must show no sign of scoring, ovality or excessive wear. The data given refer to the nominal pin diameter.

Figure 11



NOTE The engine shaft is nitrided and its grinding is not foreseen.

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Michael Hoelscher



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web feb 14 2022 a machine vice is a clamping device used to hold a workpiece securely when operating a machine tool such as a drill press or milling machine designed by