

33. What type of drilling jig is suitable for a large awkwardly shaped job with holes to be drilled in many directions? Marks : 3
- A. plate and channel jig
B. sandwich jig
C. trunion jig
D. box jig
34. A component has two bore and holes are to be drilled radially the type of jig suitable for drilling above component is _____. Marks : 3
- A. solid jig
B. table jig
C. post jig
D. latch jig
35. A component is in the form of a rectangular block few holes are to be drilled in the top and side faces for mass production of this component the type of jig suitable is _____. Marks : 3
- A. Latch jig
B. plate jig
C. box jig
D. sandwich jig
36. A centre lathe with a copying attachment is suitable for _____. Marks : 3
- A. mass production of threaded component
B. mass production of form turned component
C. production of tapered component
D. for rough plain turning
37. Which is the best method of taper turning of a short steep taper both externally and internally? Marks:3
- A. simultaneous feed method
B. tail stock off set
C. compound rest
D. formed tool
38. A lengthy component is to be taper turned through small angles the best method shall be _____. Marks : 3
- A. tracing method
B. compound rest
C. taper turning attachment
D. by manual feeding

33. किस प्रकार का ड्रिलिंग जैग एक बड़े अजीब-गढ़े आकार के वॉर्क को कई दिशाओं में ड्रिल करने के लिए उपयुक्त है? अंक : 3
- A. प्लेट और चैनल जैग
B. सैंडविच जैग
C. ट्रयूनियन जैग
D. बॉक्स जैग
34. घटक को दो छेद करने हैं और छेद को केंद्रित ड्रिल करना है ऊपर दिए गए घटक के ड्रिलिंग के लिए उपयुक्त प्रकार का जैग है _____. अंक : 3
- A. सॉलिड जैग
B. टेबल जैग
C. पोस्ट जैग
D. लॉच जैग
35. एक घटक आयताकार ब्लॉक के रूप में है कुछ छेद इस घटक के चारों ओर पर उत्पादन के लिए ऊपरी सतह है तथा साइड पर ड्रिल करनी है। जैग का उपयुक्त प्रकार है _____. अंक : 3
- A. लॉच जैग
B. प्लेट जैग
C. बॉक्स जैग
D. सैंडविच जैग
36. कॉपींग अटैचमेंट के साथ सेंटर लेन इसके लिए उपयुक्त है _____. अंक : 3
- A. पैर ब्रॉयोलेट का बड़े पैमाने पर उत्पादन के लिए
B. भारी, छोटे घटक का बड़े पैमाने पर उत्पादन के लिए
C. टेपरेड घटक का उत्पादन
D. एक सीधे टर्निंग के लिए
37. छोटे, गहरे टैपर के टर्निंग टैपर दोनों बाहरी और आंतरिक की सर्वोत्तम विधि का क्या है? अंक:3
- A. साइमल्टेनियस फीड विधि
B. टेल स्टॉक ऑफ सेट
C. कंपाउंड रेस्ट
D. फॉर्म टूल
38. एक लंबे घटक को छोटे कोण के माध्यम से टैपर करने है जो उत्पादन विधि होगी _____. अंक : 3
- A. ट्रैसिंग विधि
B. कंपाउंड रेस्ट
C. टैपर टर्निंग अटैचमेंट
D. मैनुअल फीडिंग के द्वारा

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Table of Contents Iti Apprentice Fitter Mechanic Question Paper

1. Understanding the eBook Iti Apprentice Fitter Mechanic Question Paper
 - The Rise of Digital Reading Iti Apprentice Fitter Mechanic Question Paper
 - Advantages of eBooks Over Traditional Books
2. Identifying Iti Apprentice Fitter Mechanic Question Paper
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Iti Apprentice Fitter Mechanic Question Paper
 - User-Friendly Interface
4. Exploring eBook Recommendations from Iti Apprentice Fitter Mechanic Question Paper
 - Personalized Recommendations

- Iti Apprentice Fitter Mechanic Question Paper User Reviews and Ratings
- Iti Apprentice Fitter Mechanic Question Paper and Bestseller Lists
- 5. Accessing Iti Apprentice Fitter Mechanic Question Paper Free and Paid eBooks
 - Iti Apprentice Fitter Mechanic Question Paper Public Domain eBooks
 - Iti Apprentice Fitter Mechanic Question Paper eBook Subscription Services
 - Iti Apprentice Fitter Mechanic Question Paper Budget-Friendly Options
- 6. Navigating Iti Apprentice Fitter Mechanic Question Paper eBook Formats
 - ePub, PDF, MOBI, and More
 - Iti Apprentice Fitter Mechanic Question Paper Compatibility with Devices
 - Iti Apprentice Fitter Mechanic Question Paper Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Iti Apprentice Fitter Mechanic Question Paper
 - Highlighting and Note-Taking Iti Apprentice Fitter Mechanic Question Paper
 - Interactive Elements Iti Apprentice Fitter Mechanic Question Paper
- 8. Staying Engaged with Iti Apprentice Fitter Mechanic Question Paper
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Iti Apprentice Fitter Mechanic Question Paper
- 9. Balancing eBooks and Physical Books Iti Apprentice Fitter Mechanic Question Paper
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Iti Apprentice Fitter Mechanic Question Paper
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Iti Apprentice Fitter Mechanic Question Paper
 - Setting Reading Goals Iti Apprentice Fitter Mechanic Question Paper
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Iti Apprentice Fitter Mechanic Question Paper
 - Fact-Checking eBook Content of Iti Apprentice Fitter Mechanic Question Paper

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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