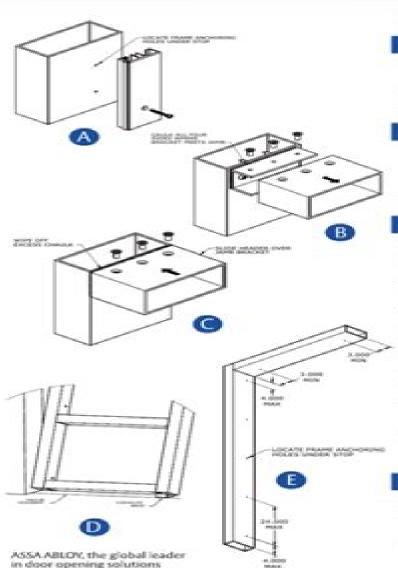


ASSA ABLOY

Aluminum Frame Installation Instructions



IMPORTANT: Thoroughly read all instructions before beginning installation. Frame must be set on a solid, level surface. Installer must follow good installation practices to maintain warranty.

Inspect Frame Components

- Unpackage all frame pieces and check for correct size and condition of components. Measure the new frame and door to make sure every thing is the correct size. Contact distributor if you have any questions.
- 2. Check the rough opening to confirm the frame will fit the opening.
- 3. Check rough opening for square in corners using a framing square.

Mark Frame Pieces

- Frame anchor holes should be drilled beneath the door stops or glass stops. Mark location of applied door stops on each frame piece before removing. Glass stops are taped to frame piece, not screw applied, so customer can locate them as desired. Mark which frame piece each stop is matched with. (Fig. A)
- 2. Remove stops from frames. Set aside, they will be (re)applied later.

Assemble Frame and Mark Anchor Locations

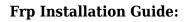
- Instructions are general guidelines; adapt as needed to fit your frame configuration.
- Remove screws from corner brackets and set aside. Do not remove brackets from jambs (screws can be loosened to adjust brackets).
- Before assembly of frame, caulk all four sides of each corner bracket where it is attached to the jamb. (Fig. B)
- Slide header/mullion over jamb corner brackets and reinstall screws; hand tighten. Do not over tighten. (Fig. C)
- 5. Remove excess caulk.
- 6. Repeat Steps 5 and 6 until elevation is complete.
- Chalk a line on floor for faces of jambs, and attach mullion bracket(s) to floor as needed.
- Slide or tip frame into rough opening, with vertical mullions seated over mullion brackets. (Fig. D)
- Mark anchor hole locations. Recommend jamb locations to be within 4" of jamb ends, 24" maximum spacing between anchor points. Avoid door stop screw locations. (Fig. E)
- Recommend using a minimum of 2 anchors in the header, located 3" from the end to avoid corner bracket with a maximum spacing of 24". Avoid door stop screw locations. (Fig. E)

Drill Mounting Holes

- 1. Clamp frame to opening, or remove from opening.
- Drill through holes for anchors, making sure drill is perpendicular to the frame. Through holes should be 1/16" larger diameter than screw shank. (Fig. F)
- Enlarge hole under door stops and glass stops to allow access for screw head and screw driver at all anchor locations.

Frp Installation Guide

Emilie Sanchez



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Table of Contents Frp Installation Guide

- 1. Understanding the eBook Frp Installation Guide
 - The Rise of Digital Reading Frp Installation Guide
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Frp Installation Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Frp Installation Guide
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Frp Installation Guide
 - Personalized Recommendations
 - Frp Installation Guide User Reviews and Ratings
 - Frp Installation Guide and Bestseller Lists
- 5. Accessing Frp Installation Guide Free and Paid eBooks

- Frp Installation Guide Public Domain eBooks
- Frp Installation Guide eBook Subscription Services
- Frp Installation Guide Budget-Friendly Options
- 6. Navigating Frp Installation Guide eBook Formats
 - o ePub, PDF, MOBI, and More
 - Frp Installation Guide Compatibility with Devices
 - Frp Installation Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Frp Installation Guide
 - Highlighting and Note-Taking Frp Installation Guide
 - Interactive Elements Frp Installation Guide
- 8. Staying Engaged with Frp Installation Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Frp Installation Guide
- 9. Balancing eBooks and Physical Books Frp Installation Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Frp Installation Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Frp Installation Guide
 - Setting Reading Goals Frp Installation Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Frp Installation Guide
 - Fact-Checking eBook Content of Frp Installation Guide
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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